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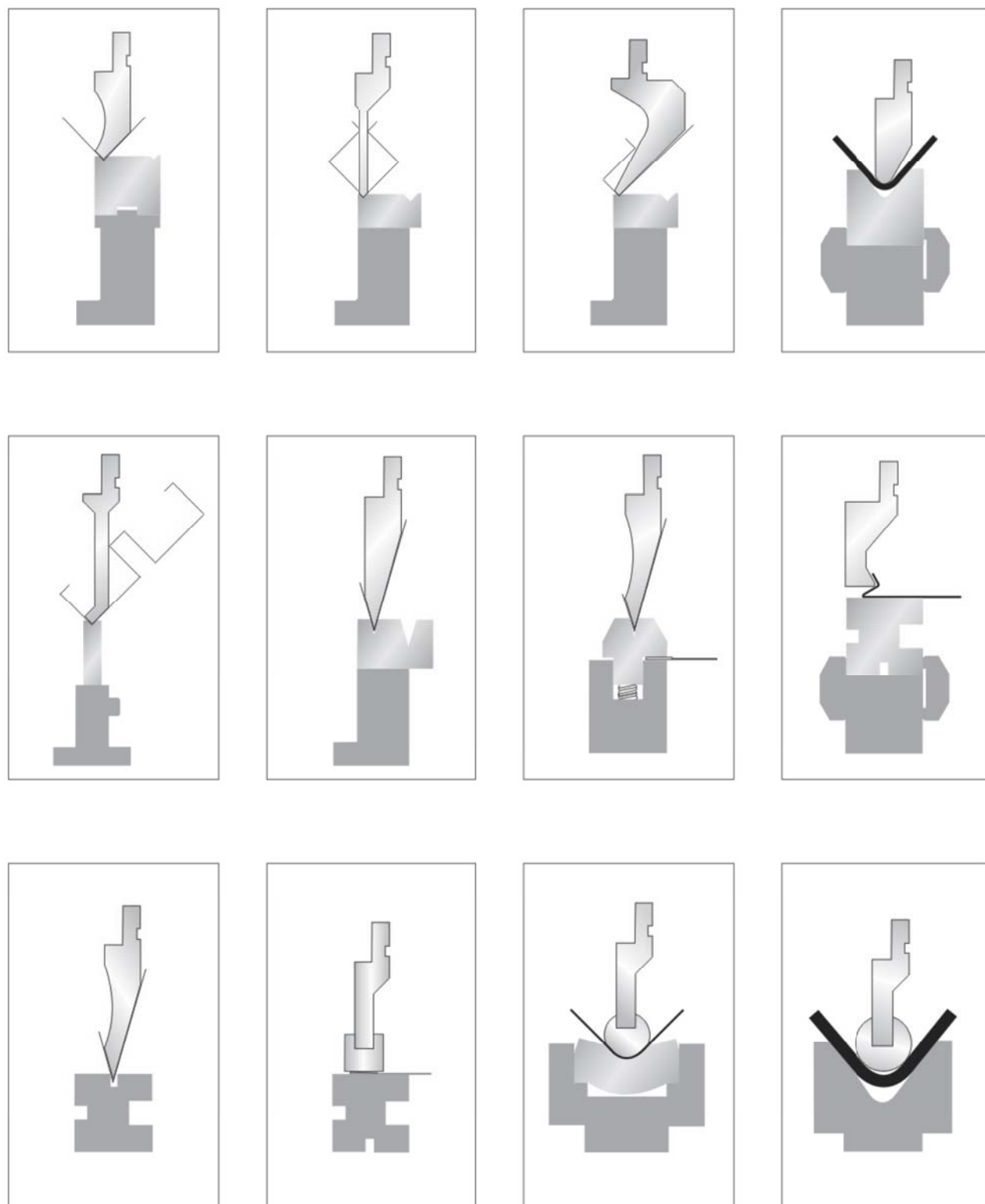


NANTONG BRILLANTE INDUSTRIAL ENTERPRISE CO.,LTD
SHINING INDUSTRIAL ENTERPRISE(CHINA)CO.,LTD
ADD:LI BAO INDUSTRIAL AREA,HAI'AN CITY,NANTONG JIANGSU
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HL@CHINASIECC.COM/HE@CHINASIECC.COM
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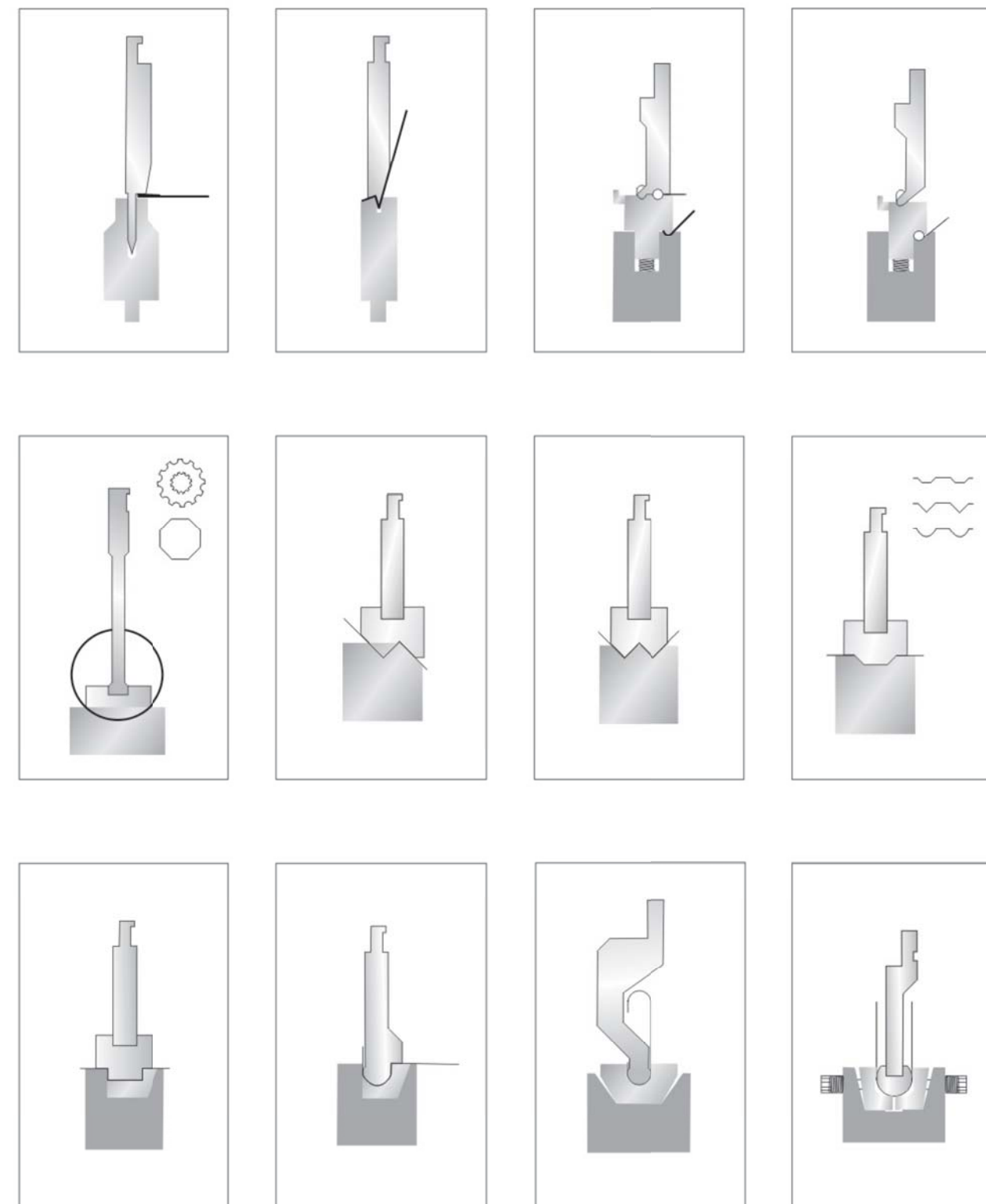
南通星空机械有限公司/上海兴安实业发展有限公司

SIECC MACHINE

DIE PORTFOLIO



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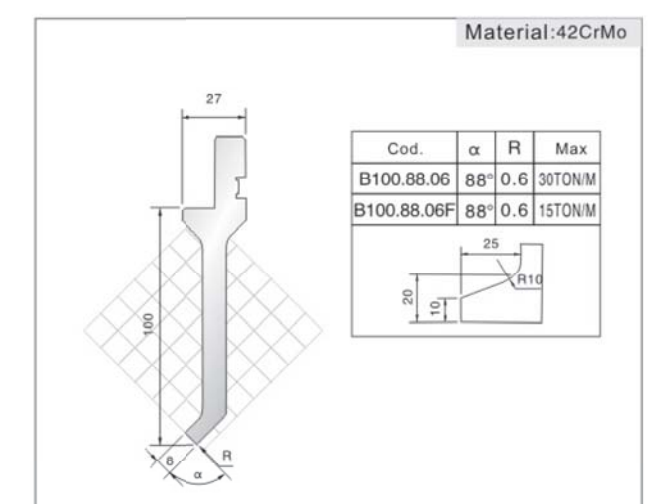
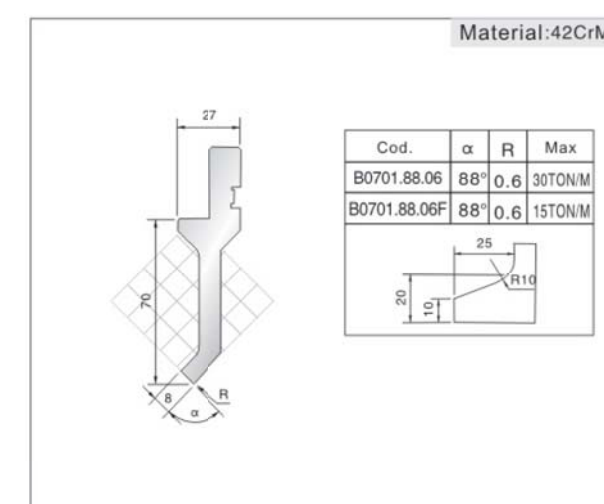
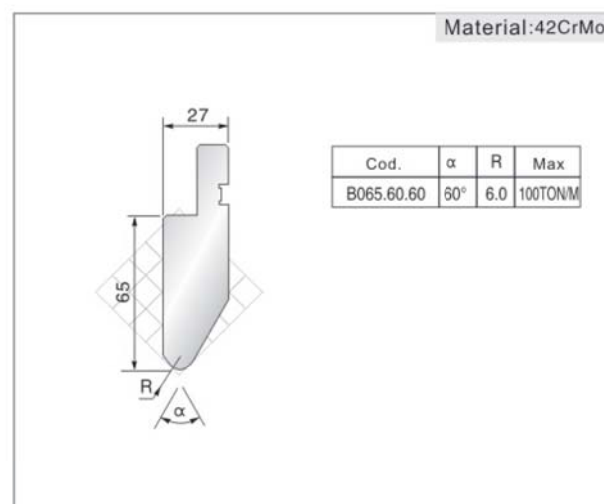
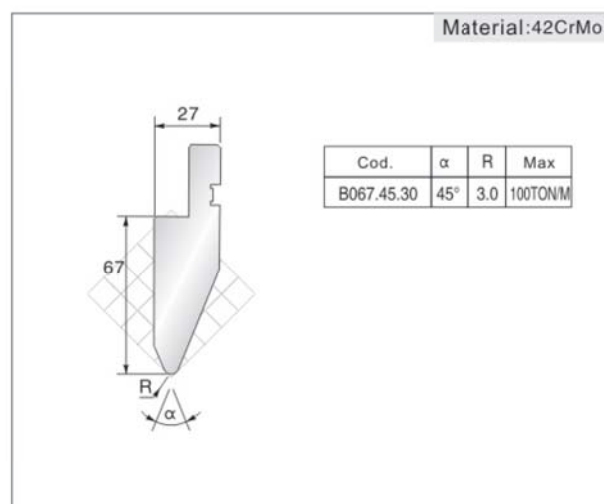
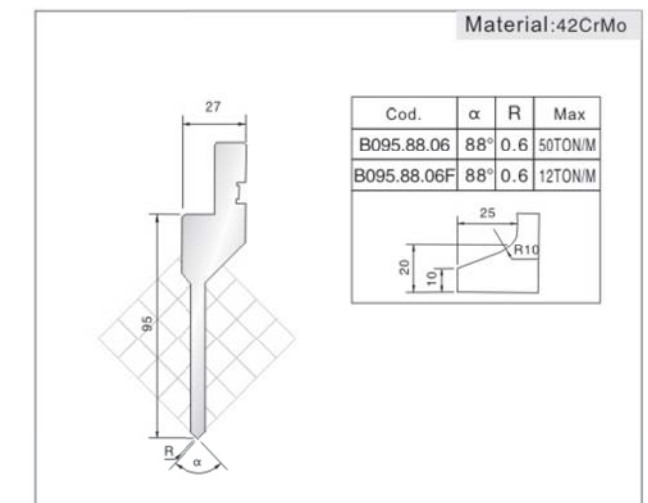
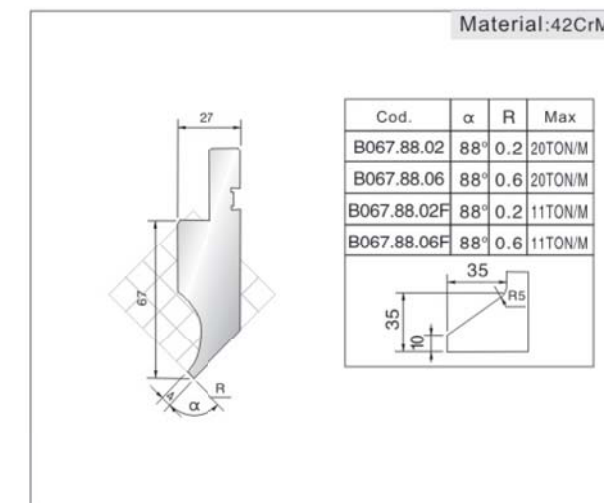
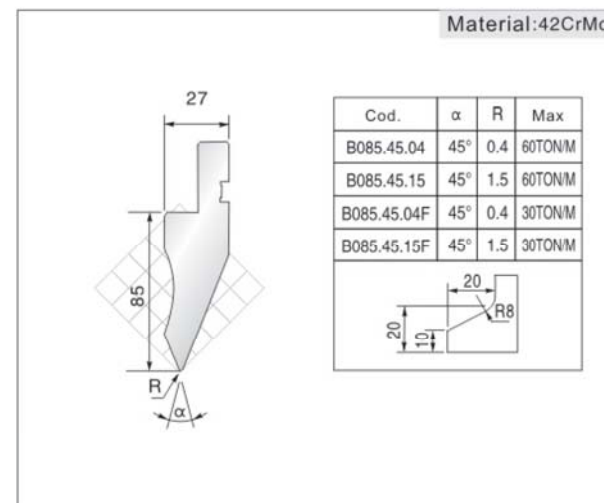
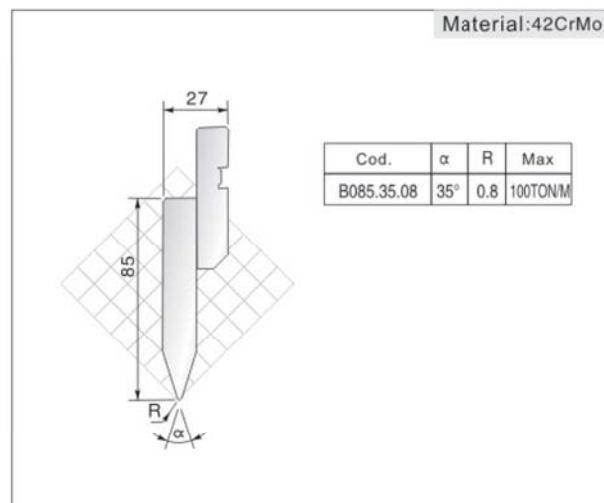
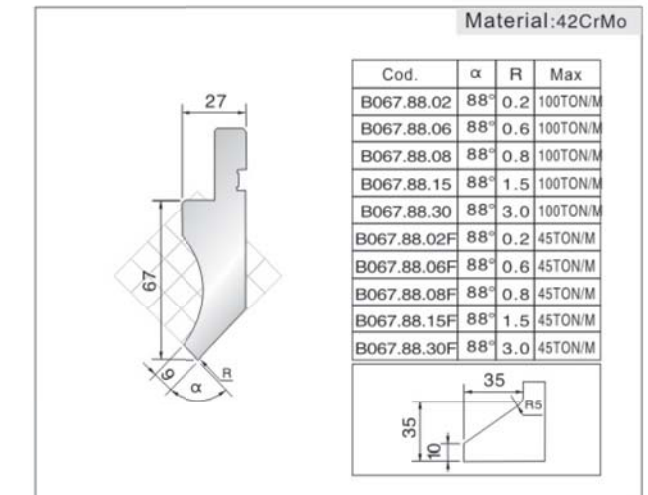
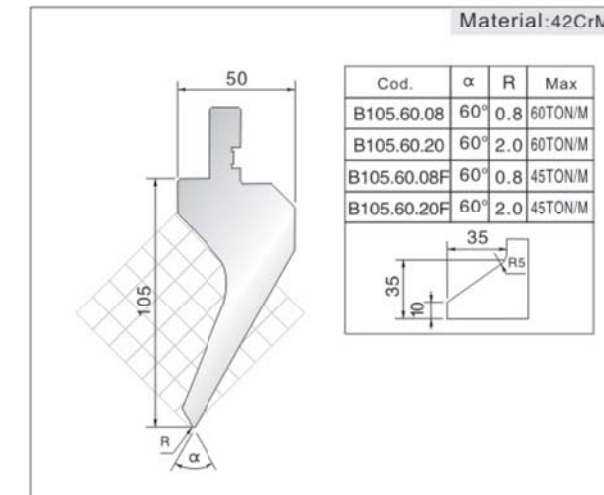
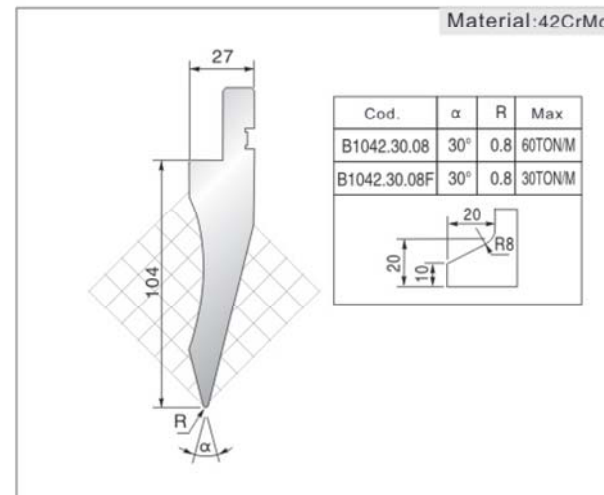
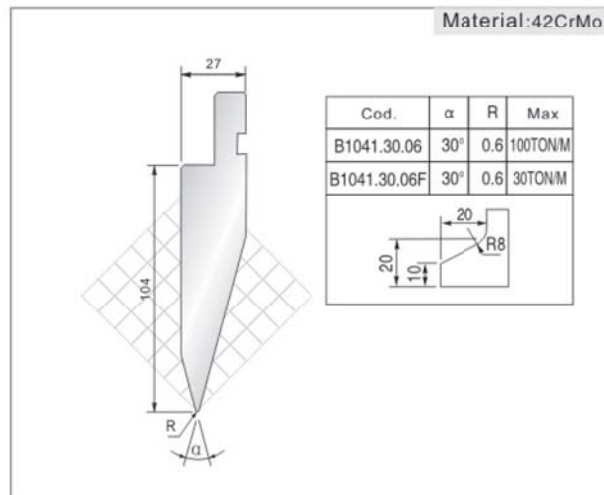


The right-angle punching, Tip angle 30°, 45°, 60°

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The right-angle punching, Tip angle 60°, 88°

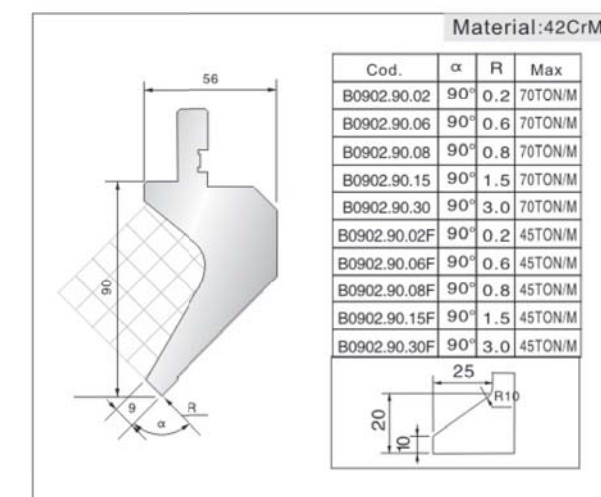
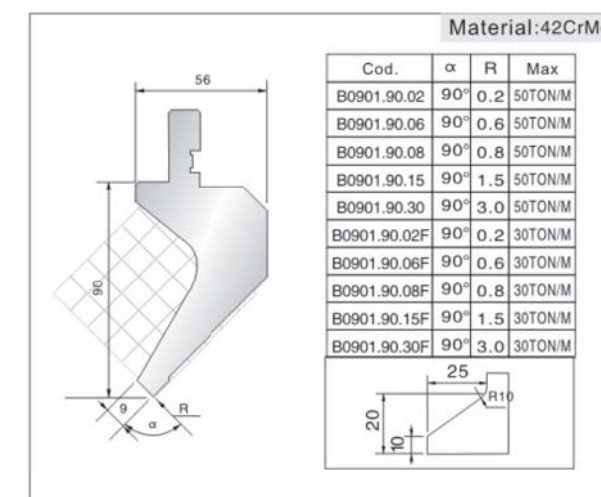
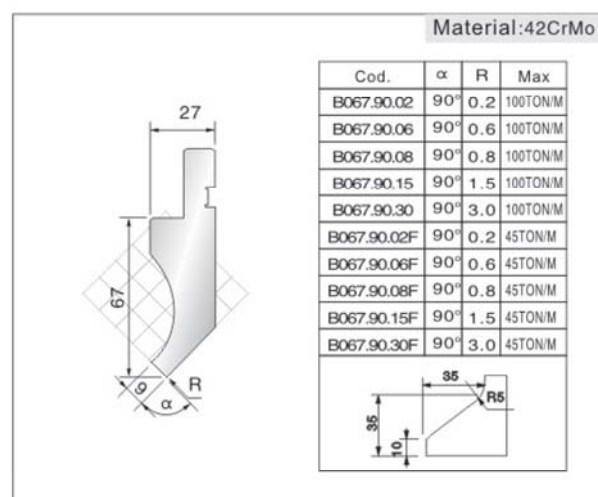
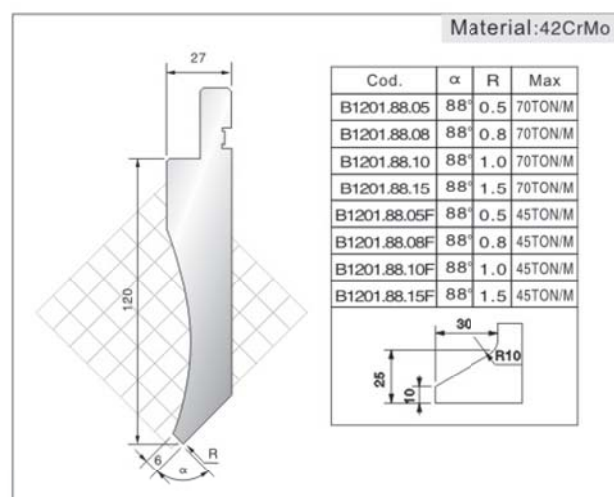
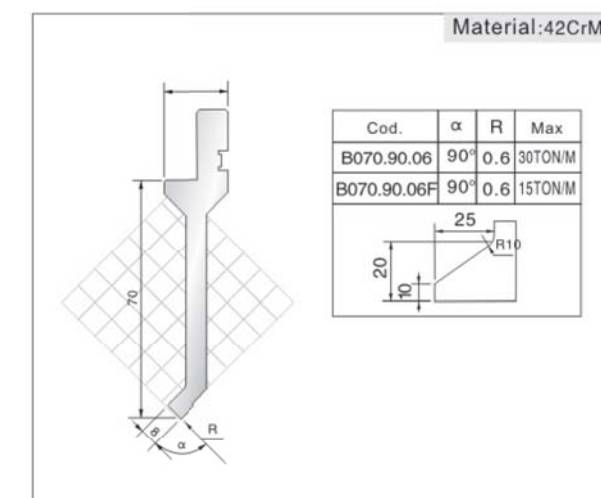
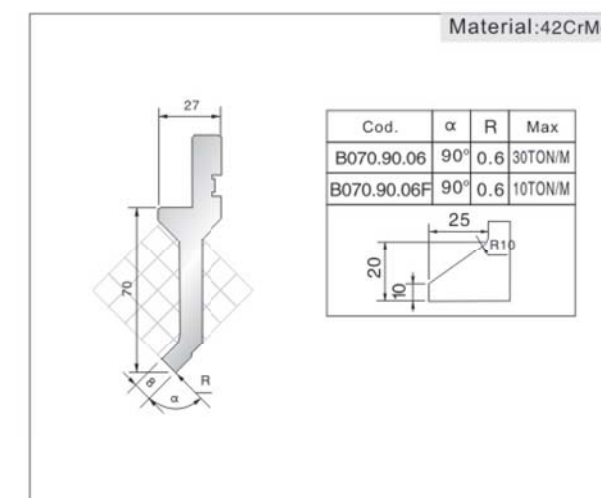
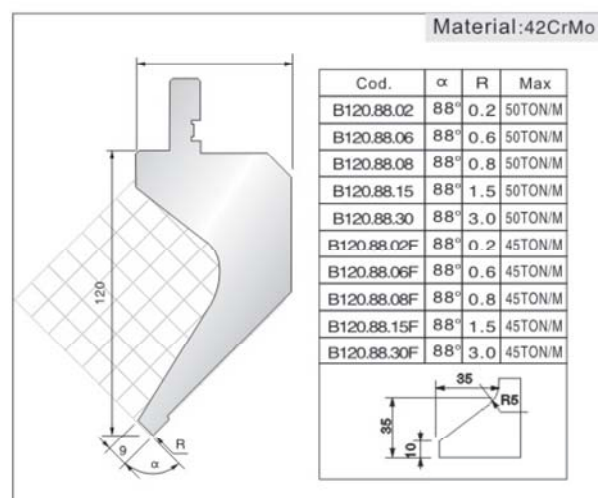
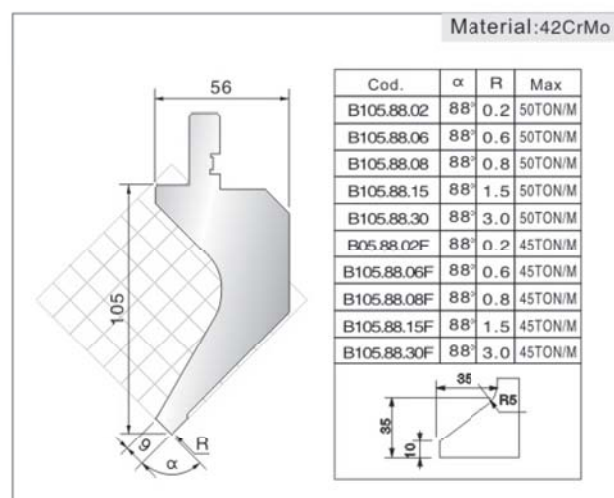
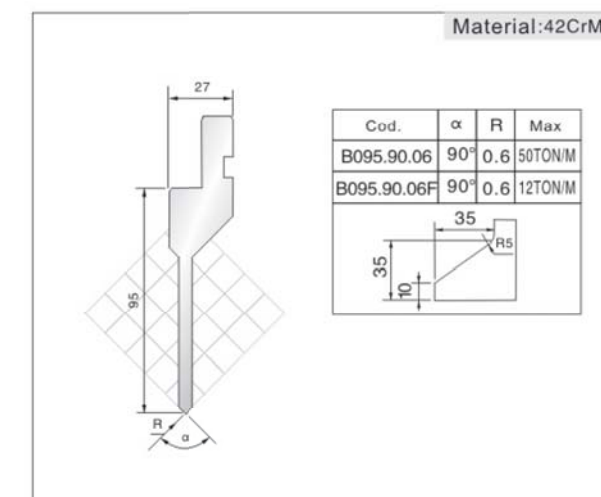
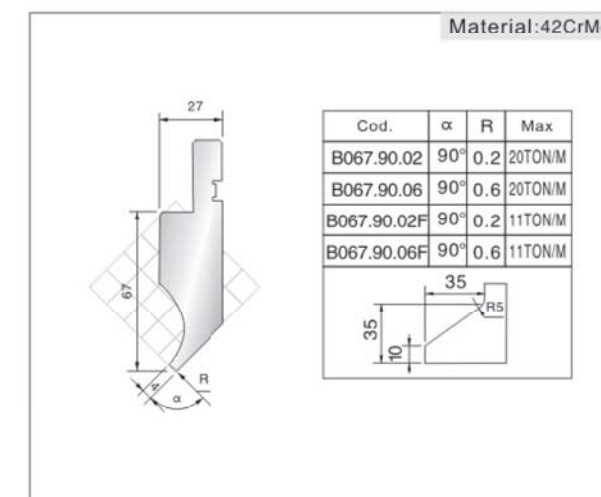
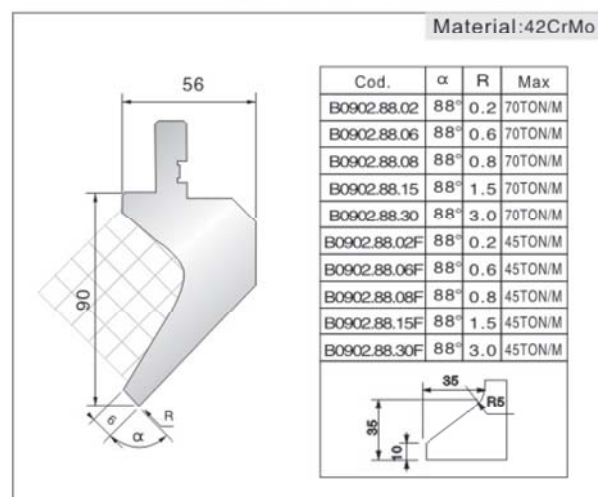
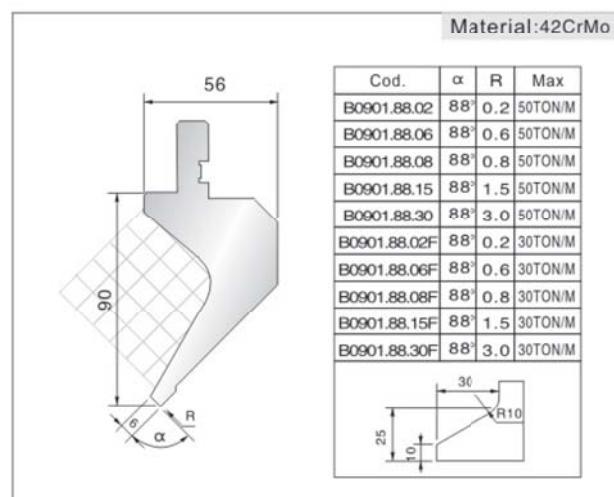


The right-angle punching, Tip angle 88°, 90°

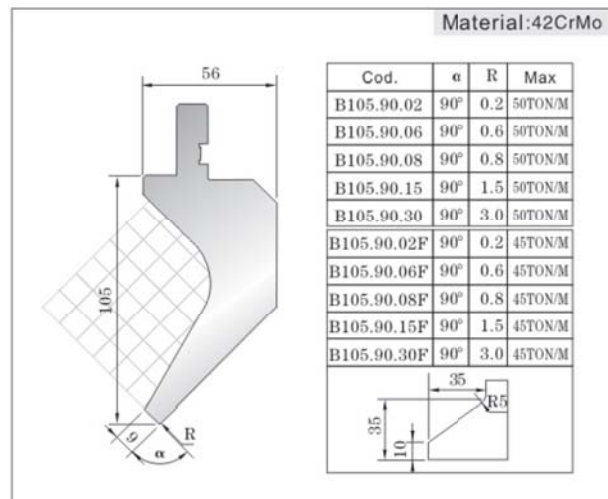
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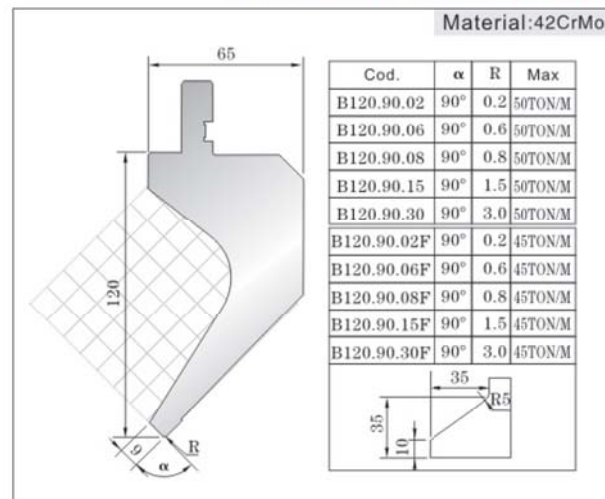
The right-angle punching, Tip angle 90°



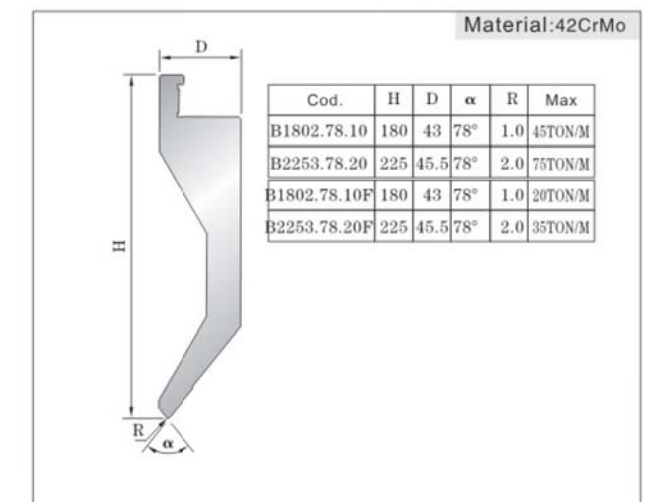
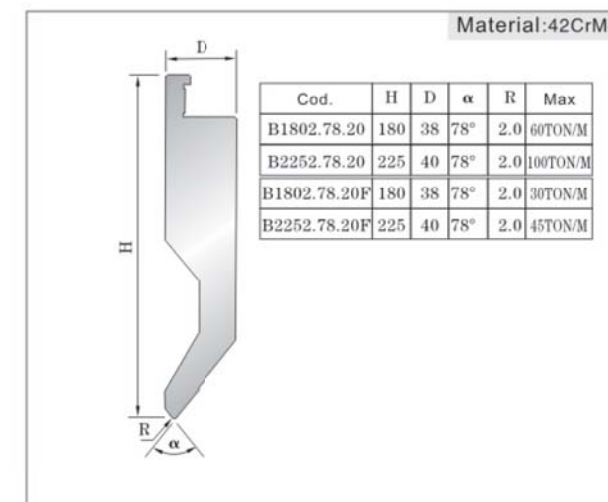
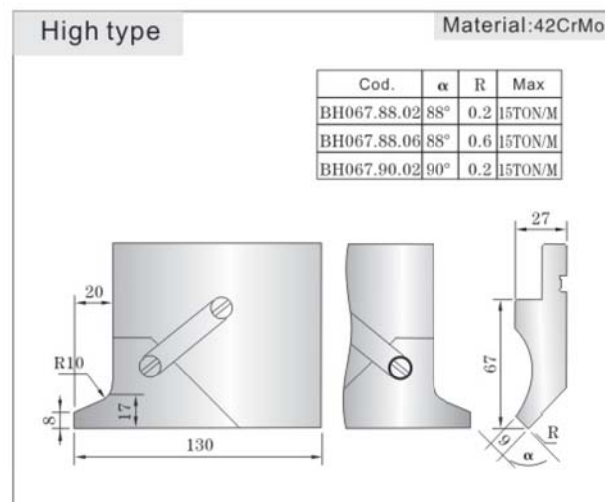
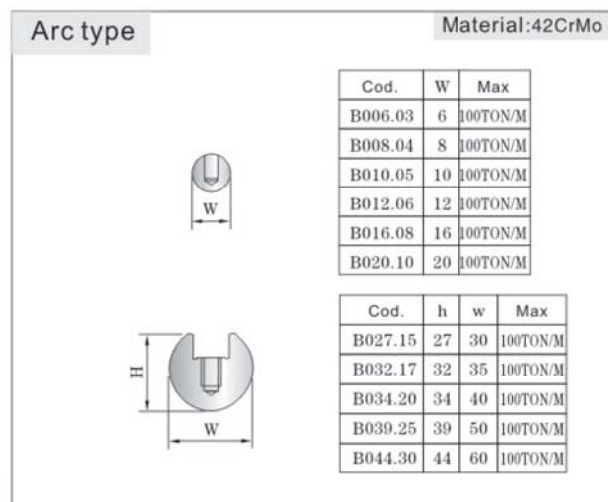
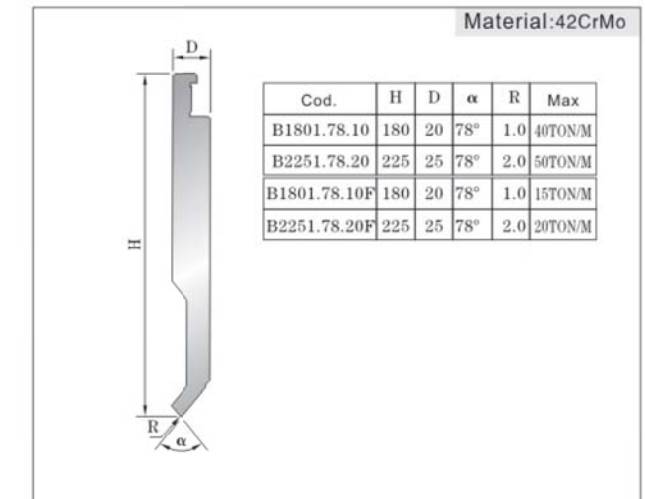
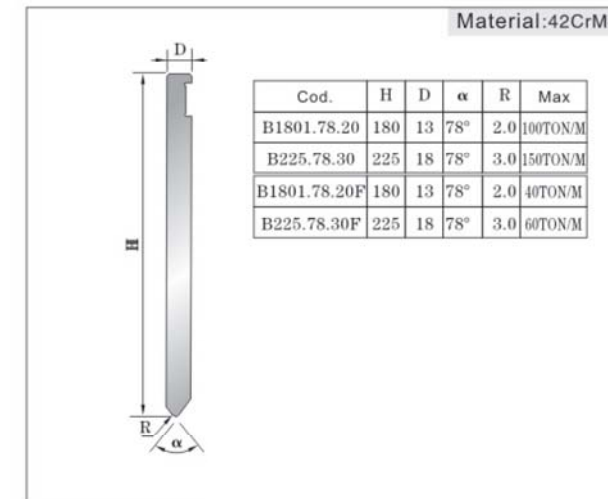
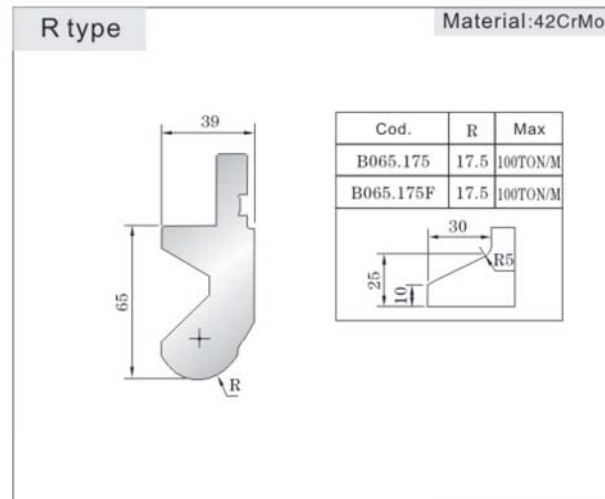
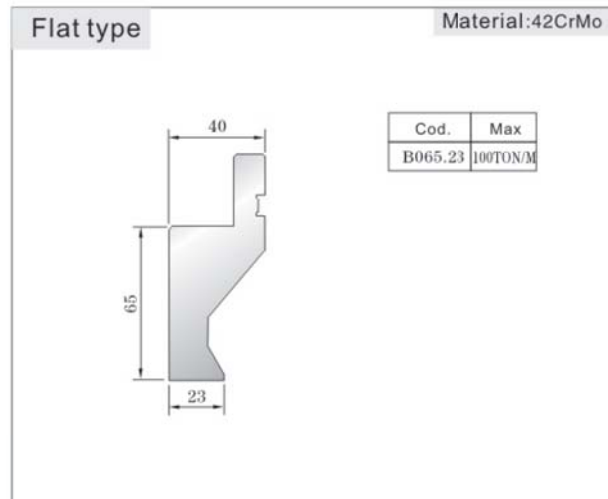
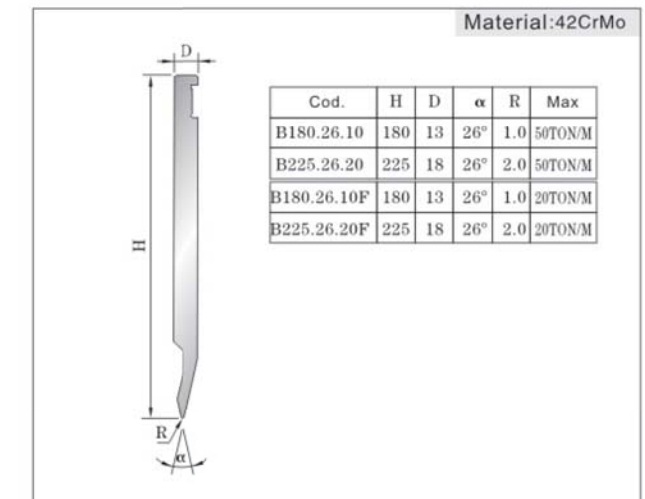
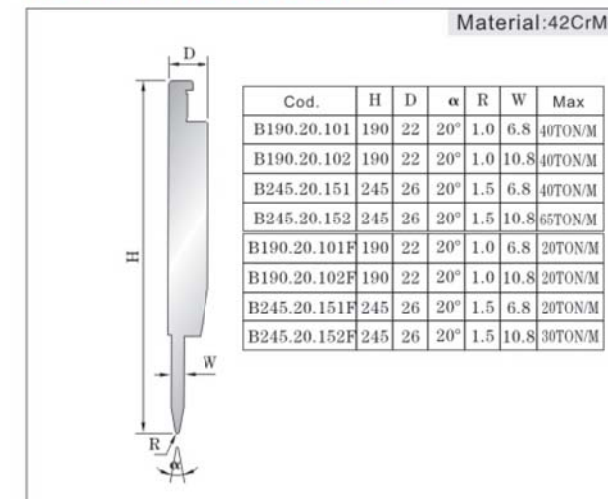
The right-angle punching, Tip angle 88°, 90°



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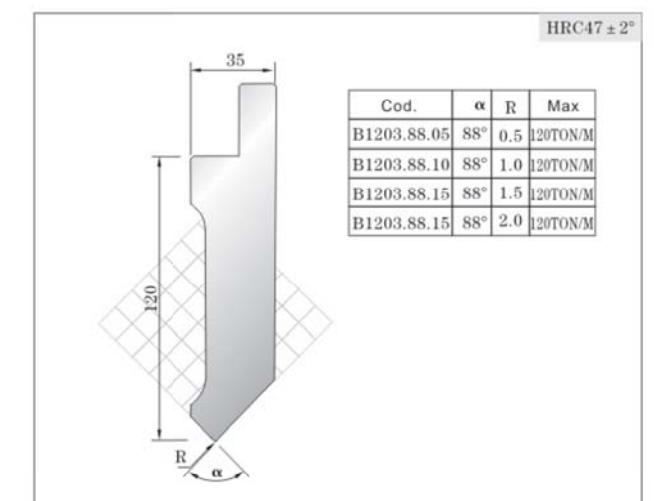
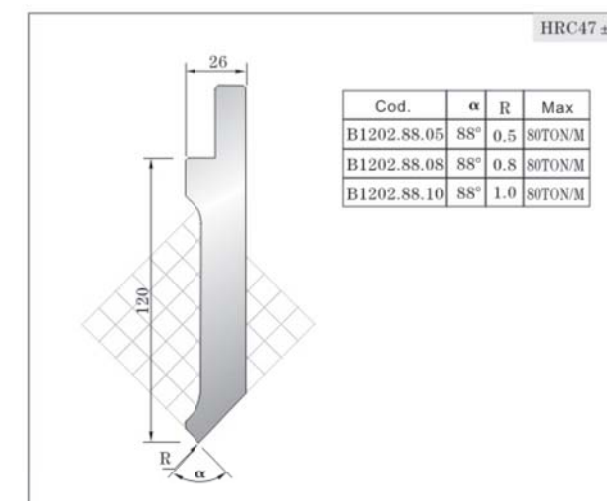
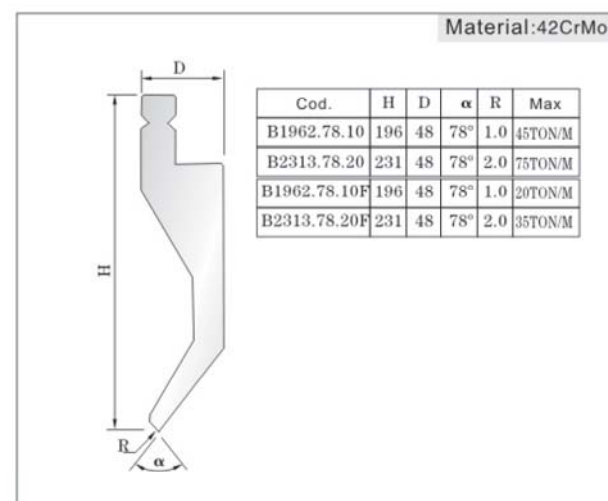
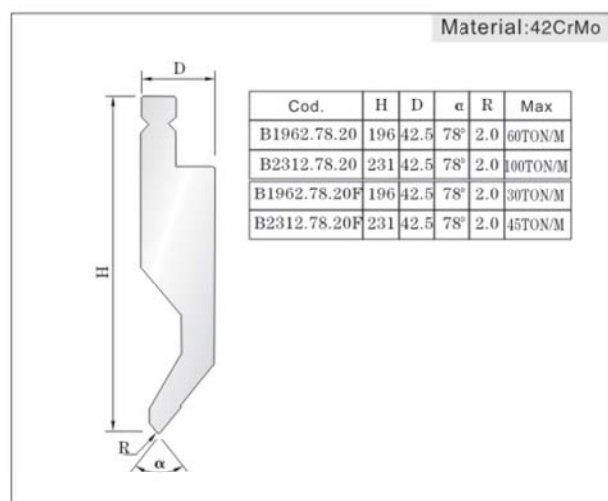
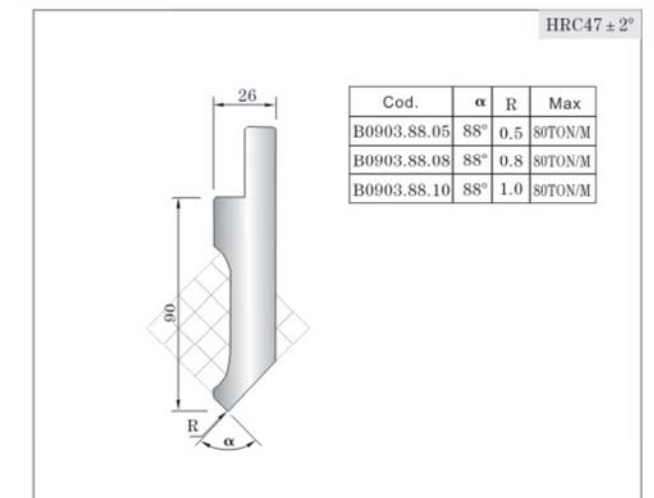
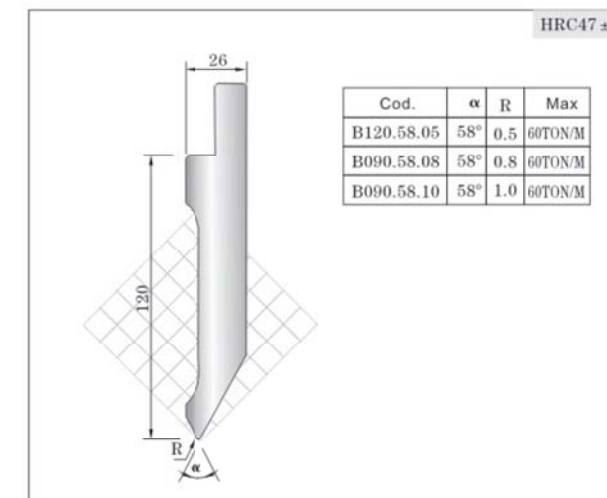
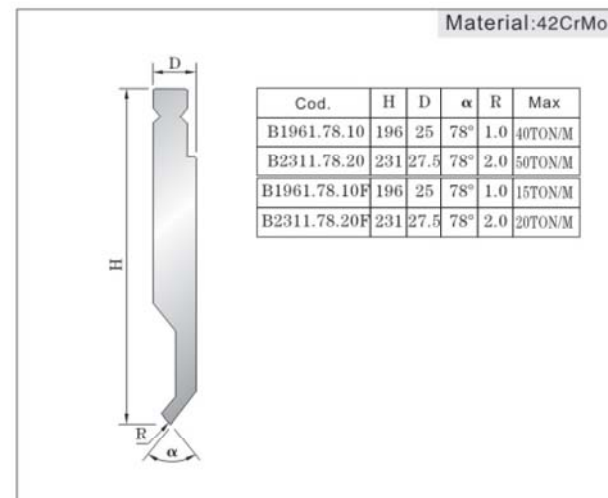
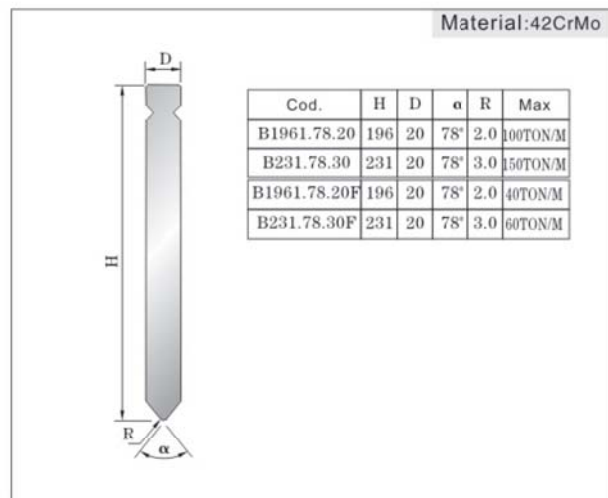
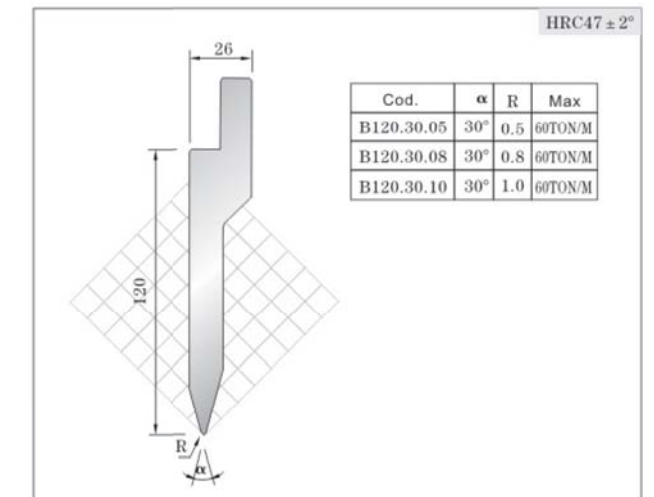
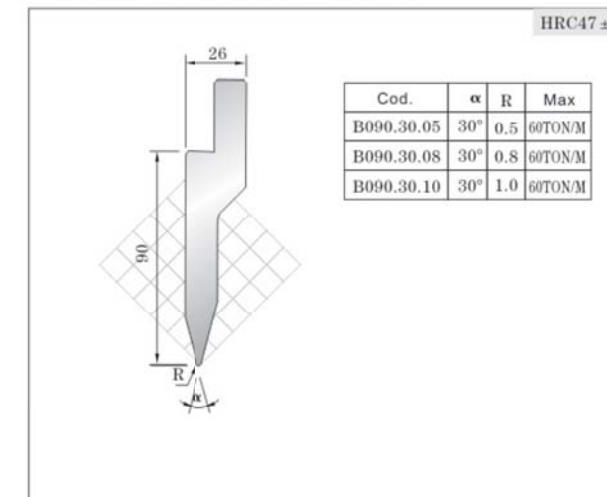
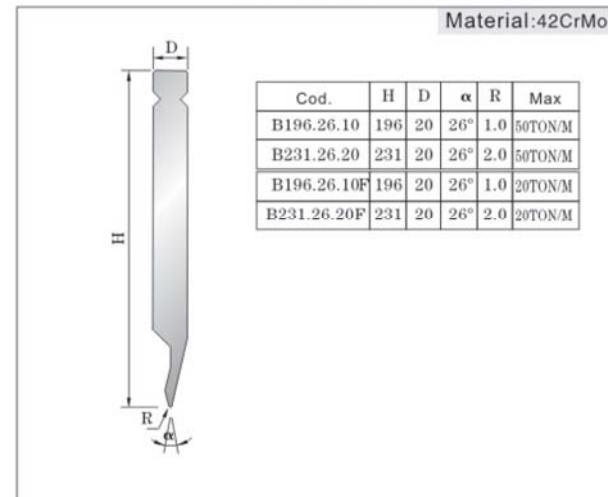
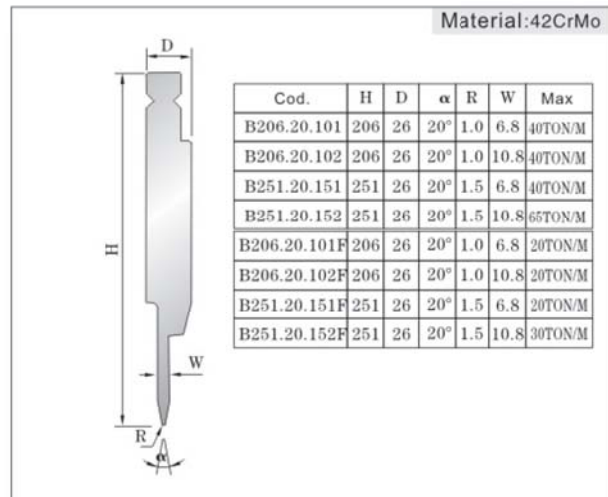


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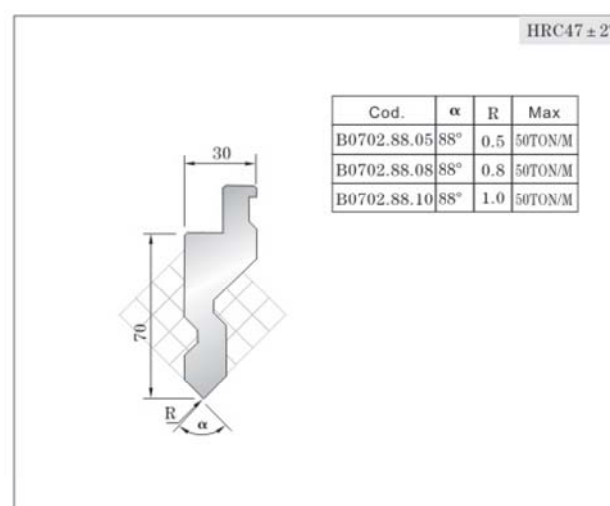
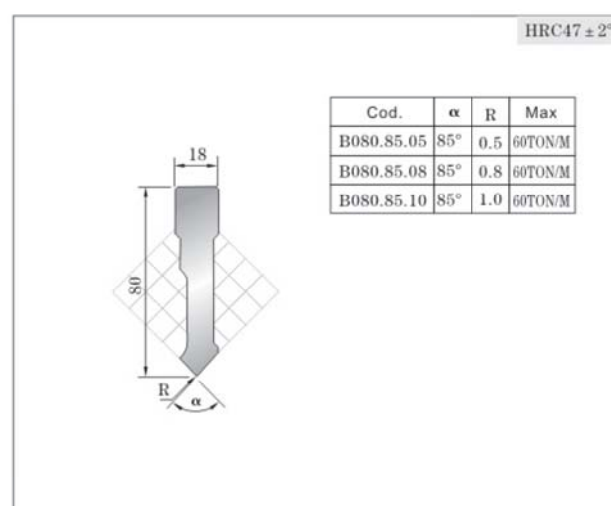
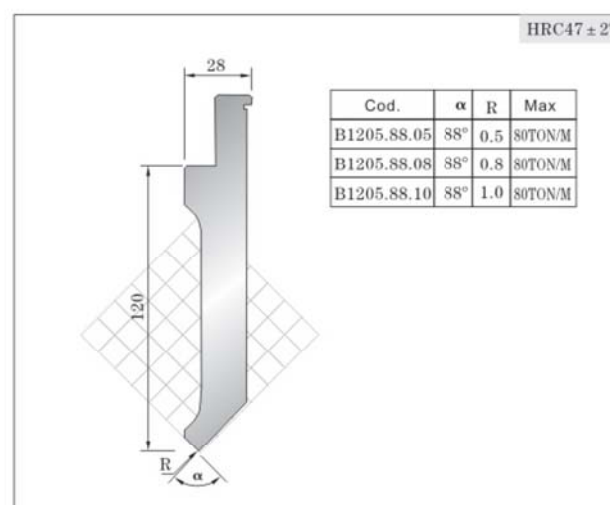
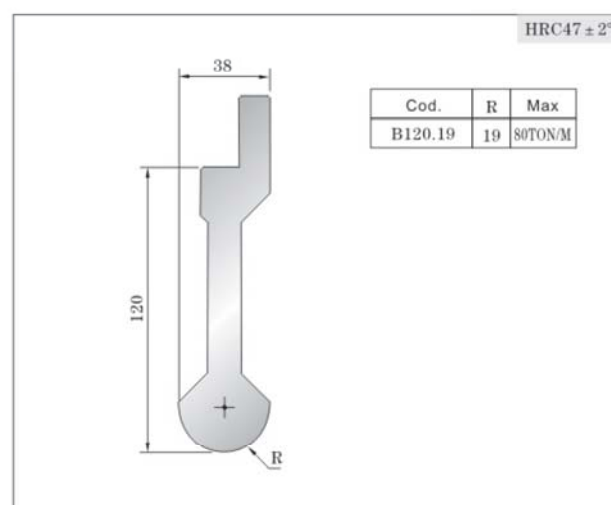
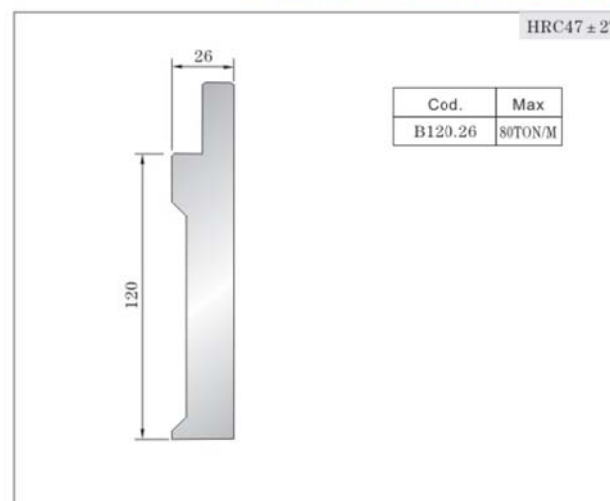
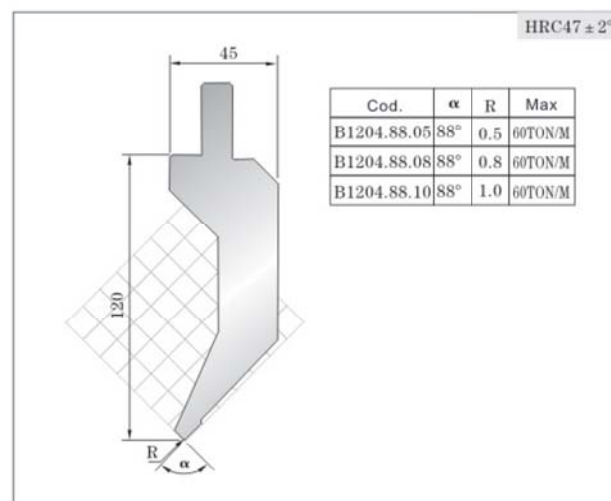


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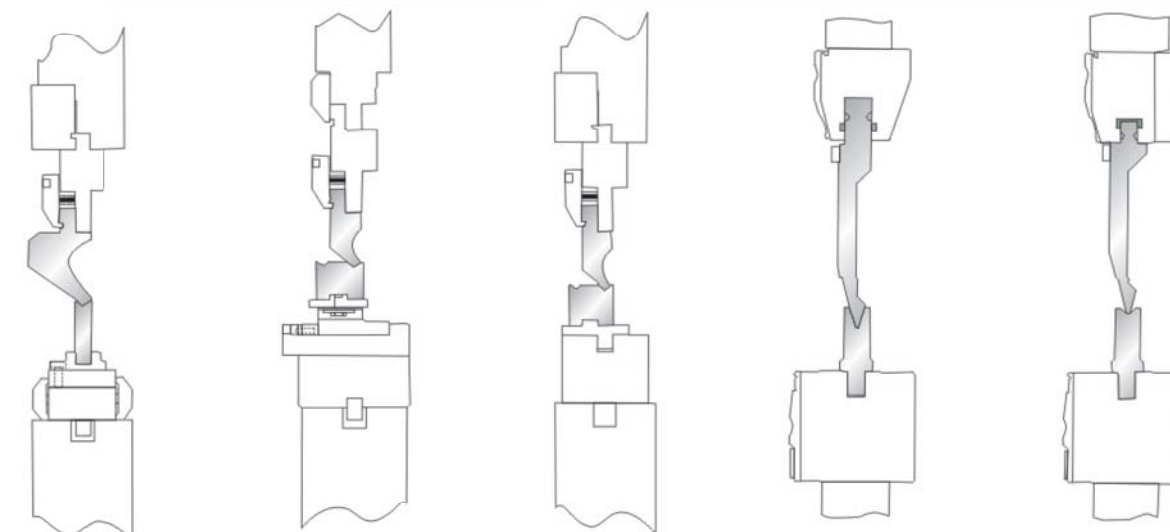
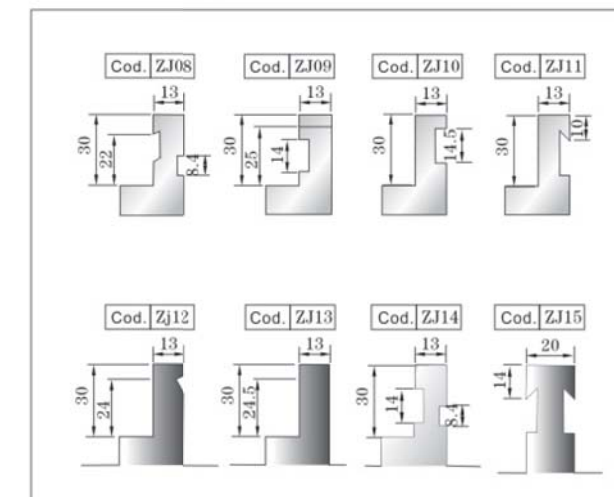
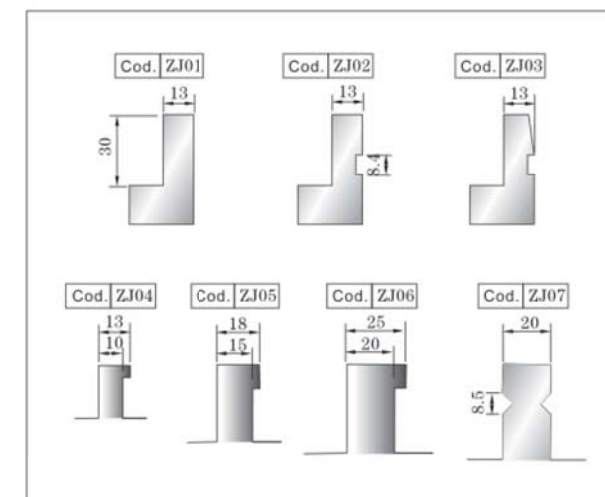
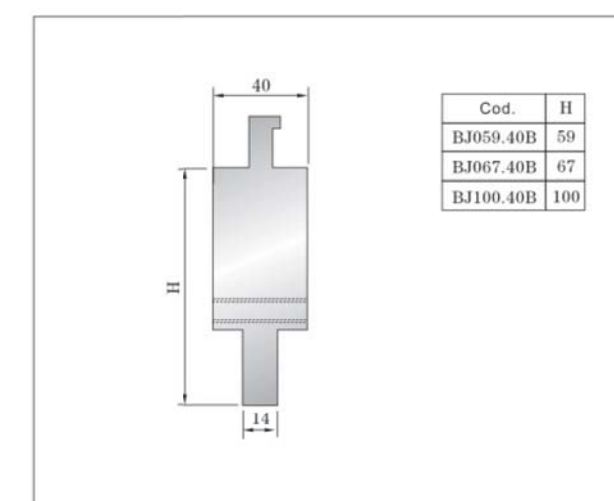
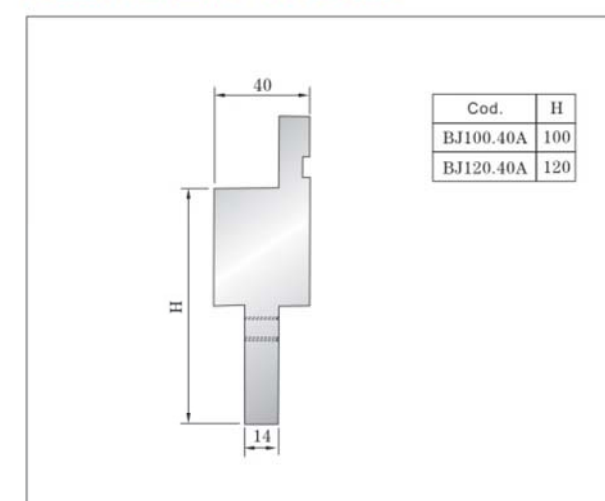
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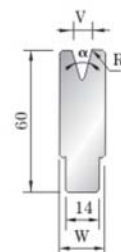
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Standard Die

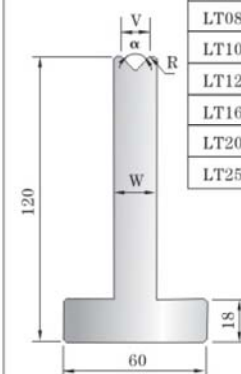
30° V single die

Material:42CrMo



Cod.	V	W	α	R	Max
L04.30.04	4	14	30°	0.4	20TON/M
L05.30.05	5	17	30°	0.5	30TON/M
L06.30.10	6	16	30°	1.0	16TON/M
L08.30.10	8	19	30°	1.0	18TON/M
L10.30.20	10	24	30°	2.0	21TON/M
L12.30.25	12	25	30°	2.5	24TON/M
L04.30.04F	4	14	30°	0.4	20TON/M
L05.30.05F	5	17	30°	0.5	30TON/M
L06.30.10F	6	16	30°	1.0	16TON/M
L08.30.10F	8	19	30°	1.0	18TON/M
L10.30.20F	10	24	30°	2.0	21TON/M
L12.30.25F	12	25	30°	2.5	24TON/M

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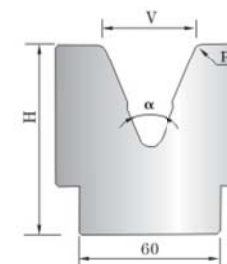


Cod.	V	W	α	r	Max
LT06.30.062	6	14	30°	0.6	35TON/M
LT08.30.082	8	18	30°	0.8	35TON/M
LT10.30.102	10	24	30°	1.0	50TON/M
LT12.30.152	12	24	30°	1.5	40TON/M
LT16.30.202	16	30	30°	2.0	45TON/M
LT20.30.252	20	35	30°	2.5	50TON/M
LT25.30.302	25	40	30°	3.0	50TON/M

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45° thick plate V single die

Material:42CrMo

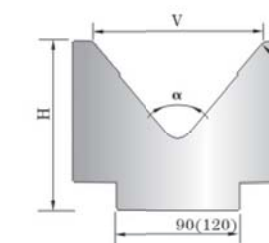


Cod.	V	H	α	R	Max
L32.45.50	32	60	45°	5.0	40TON/M
L40.45.50	40	80	45°	5.0	70TON/M

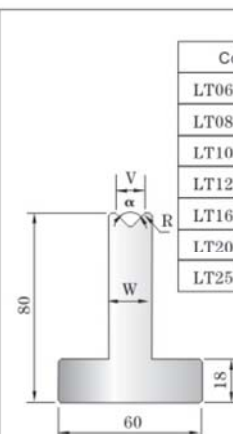
Standard Die

80° thick plate V single die

Material:42CrMo



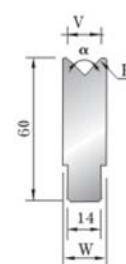
Cod.	V	H	α	R	Max
L125.80.90	125	123	80°	9.0	100TON/M
L160.80.110	160	140	80°	11.0	100TON/M



Cod.	V	W	α	r	Max
LT06.30.061	6	14	30°	0.6	35TON/M
LT08.30.081	8	18	30°	0.8	35TON/M
LT10.30.101	10	24	30°	1.0	50TON/M
LT12.30.151	12	24	30°	1.5	40TON/M
LT16.30.201	16	30	30°	2.0	45TON/M
LT20.30.251	20	35	30°	2.5	50TON/M
LT25.30.301	25	40	30°	3.0	50TON/M

88° V single die

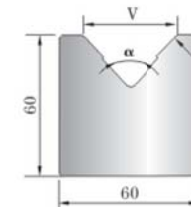
Material:42CrMo



Cod.	V	W	α	R	Max
L061.88.15	6	14	88°	1.5	95TON/M
L081.88.15	8	14	88°	1.5	95TON/M
L101.88.20	10	15	88°	2.0	95TON/M
L121.88.25	12	17	88°	2.5	95TON/M
L141.88.25	14	18	88°	2.5	95TON/M
L16.88.25	16	21	88°	2.5	100TON/M
L18.88.25	18	23	88°	2.5	100TON/M
L20.88.30	20	25	88°	3.0	100TON/M
L25.88.30	25	30	88°	3.0	100TON/M
L06.88.15F	6	14	88°	1.5	95TON/M
L08.88.15F	8	14	88°	1.5	95TON/M
L10.88.20F	10	15	88°	2.0	95TON/M
L12.88.25F	12	17	88°	2.5	95TON/M
L14.88.25F	14	18	88°	2.5	95TON/M
L16.88.25F	16	21	88°	2.5	100TON/M
L18.88.25F	18	23	88°	2.5	100TON/M
L20.88.30F	20	25	88°	3.0	100TON/M
L25.88.30F	25	30	88°	3.0	100TON/M

85° thick plate V single die

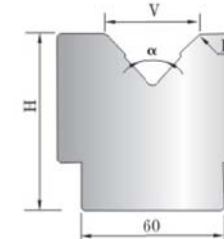
Material:42CrMo



Cod.	V	α	R	Max
L32.85.40	32	85°	4.0	100TON/M
L40.85.40	40	85°	4.0	100TON/M
L50.85.40	50	85°	4.0	100TON/M

85° thick plate V single die

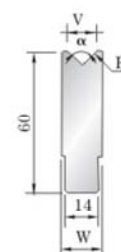
Material:42CrMo



Cod.	V	H	α	R	Max
L63.85.50	63	75	85°	5.0	100TON/M
L80.85.60	80	95	85°	6.0	100TON/M
L100.85.70	100	110	85°	7.0	100TON/M

90° V single die

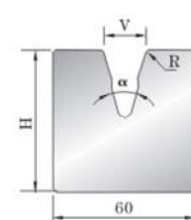
Material:42CrMo



Cod.	V	W	α	R	Max
L061.90.15	6	14	90°	1.5	95TON/M
L081.90.15	8	14	90°	1.5	95TON/M
L101.90.20	10	15	90°	2.0	95TON/M
L121.90.25	12	17	90°	2.5	95TON/M
L06.90.15F	6	14	90°	1.5	95TON/M
L08.90.15F	8	14	90°	1.5	95TON/M
L10.90.20F	10	15	90°	2.0	95TON/M
L12.90.25F	12	17	90°	2.5	95TON/M

30° V single die

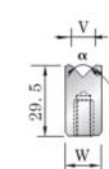
Material:42CrMo



Cod.	V	W	α	R	Max
L18.30.30	18	60	30°	3.0	80TON/M
L25.30.40	25	65	30°	4.0	60TON/M

88° standard V single die

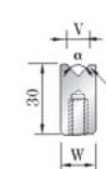
Material:42CrMo



Cod.	V	W	α	R	Max
L062.88.15	6	14	88°	1.5	95TON/M
L082.88.15	8	14	88°	1.5	95TON/M
L102.88.20	10	15	88°	2.0	95TON/M
L122.88.25	12	17	88°	2.5	100TON/M
L142.88.25	14	18	88°	2.5	100TON/M

90° standard V single die

Material:42CrMo



Cod.	V	H	α	R	Max
L062.90.15	6	14	90°	1.5	95TON/M
L082.90.15	8	14	90°	1.5	95TON/M
L102.90.20	10	15	90°	2.0	95TON/M
L122.90.25	12	17	90°	2.5	100TON/M

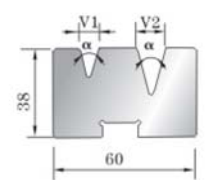
Standard Die

BENDER MOLD

BENDER MOLD

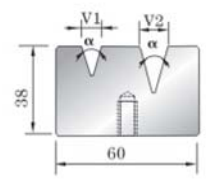
Standard Die

30° bending die Material:42CrMo



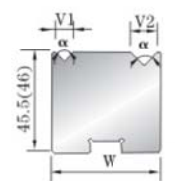
Cod.	V1	V2	α	Max
L08/12.30C	8	12	30°	40TON/M
L08/12.30CF	8	12	30°	40TON/M

30° bending die Material:42CrMo



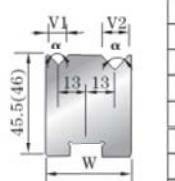
Cod.	V1	V2	α	Max
M08/12.30K	8	12	30°	30TON/M

88° standard double V die Material:42CrMo



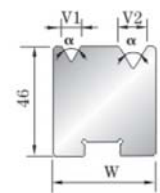
Cod.	V1	V2	α	Max
L04/07.88C	4	7	88°	60TON/M
L05/09.88C	5	9	88°	65TON/M
L06/10.88C	6	10	88°	70TON/M
L08/12.88C	8	12	88°	70TON/M
L14/18.88C	14	18	88°	100TON/M
L12/20.88C	12	20	88°	100TON/M
L16/25.88C	16	25	88°	100TON/M
L04/07.88CF	4	7	88°	60TON/M
L05/09.88CF	5	9	88°	65TON/M
L06/10.88CF	6	10	88°	70TON/M
L08/12.88CF	8	12	88°	70TON/M
L14/18.88CF	14	18	88°	100TON/M
L12/20.88CF	12	20	88°	100TON/M
L16/25.88CF	16	25	88°	100TON/M

88° core double V die Material:42CrMo



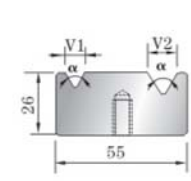
Cod.	V1	V2	w	α	Max
L04/07.88C	4	7	34.5	88°	60TON/M
L05/09.88C	5	9	36	88°	65TON/M
L06/10.88C	6	10	37	88°	70TON/M
L08/12.88C	8	12	39	88°	70TON/M
L14/18.88C	14	18	45	88°	100TON/M
L12/20.88C	12	20	45.5	88°	100TON/M
L16/25.88C	16	25	50	88°	100TON/M
L04/07.88CF	4	7	34.5	88°	60TON/M
L05/09.88CF	5	9	36	88°	65TON/M
L06/10.88CF	6	10	37	88°	70TON/M
L08/12.88CF	8	12	39	88°	70TON/M
L14/18.88CF	14	18	45	88°	100TON/M
L12/20.88CF	12	20	45.5	88°	100TON/M
L16/25.88CF	16	25	50	88°	100TON/M

60° standard double V die Material:42CrMo



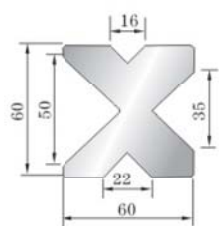
Cod.	V1	V2	α	Max
L06/10.60C	6	10	60°	60TON/M
L12/12.60C	8	12	60°	60TON/M
L16/25.60C	16	25	60°	60TON/M
L06/10.60CF	6	10	60°	60TON/M
L12/12.60CF	8	12	60°	60TON/M
L16/25.60CF	16	25	60°	60TON/M

60° standard double V die Material:42CrMo



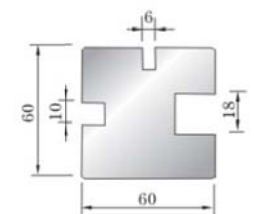
Cod.	V1	V2	α	Max
L08/12.60K	8	12	60°	80TON/M
L16/20.60K	16	20	60°	40TON/M

4V die Material:42CrMo



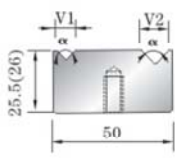
Cod.	Max
L60 60.1	100TON/M

3U die Material:42CrMo



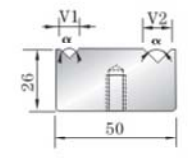
Cod.	Max
L60 60.2	100TON/M

88° standard double V die Material:42CrMo



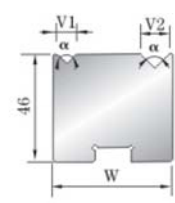
Cod.	V1	V2	α	Max
L04/07.88K	4	7	88°	60TON/M
L05/09.88K	5	9	88°	65TON/M
L06/10.88K	6	10	88°	70TON/M
L08/12.88K	8	12	88°	80TON/M
L14/18.88K	14	18	88°	100TON/M
L12/20.88K	12	20	88°	100TON/M
L16/25.88K	16	25	88°	70TON/M

90° standard double V die Material:42CrMo



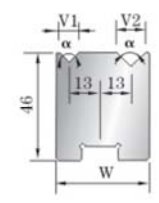
Cod.	V1	V2	α	Max
L04/07.90K	4	7	90°	60TON/M
L05/09.90K	5	9	90°	65TON/M
L06/10.90K	6	10	90°	70TON/M
L08/12.90K	8	12	90°	80TON/M

90° standard double V die Material:42CrMo

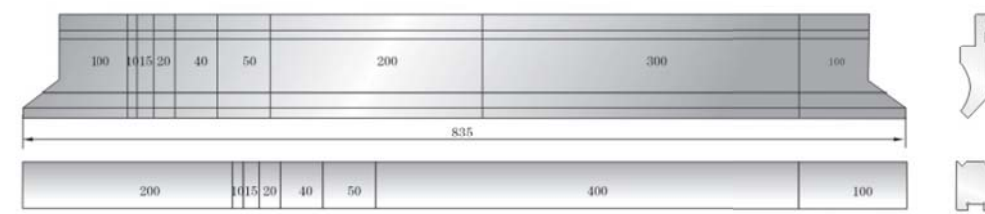


Cod.	V1	V2	α	Max
L04/07.90C	4	7	90°	60TON/M
L05/09.90C	5	9	90°	65TON/M
L06/10.90C	6	10	90°	70TON/M
L08/12.90C	8	12	90°	70TON/M
L04/07.90CF	4	7	90°	60TON/M
L05/09.90CF	5	9	90°	65TON/M
L06/10.90CF	6	10	90°	70TON/M
L08/12.90CF	8	12	90°	70TON/M

90° core double V die Material:42CrMo



Cod.	V1	V2	W	α	Max
LT04/07.90C	4	7	34.5	90°	60TON/M
LT05/09.90C	5	9	36	90°	65TON/M
LT06/10.90C	6	10	37	90°	70TON/M
LT08/12.90C	8	12	39	90°	70TON/M
LT04/07.90CF	4	7	34.5	90°	60TON/M
LT05/09.90CF	5	9	36	90°	65TON/M
LT06/10.90CF	6	10	37	90°	70TON/M
LT08/12.90CF	8	12	39	90°	70TON/M



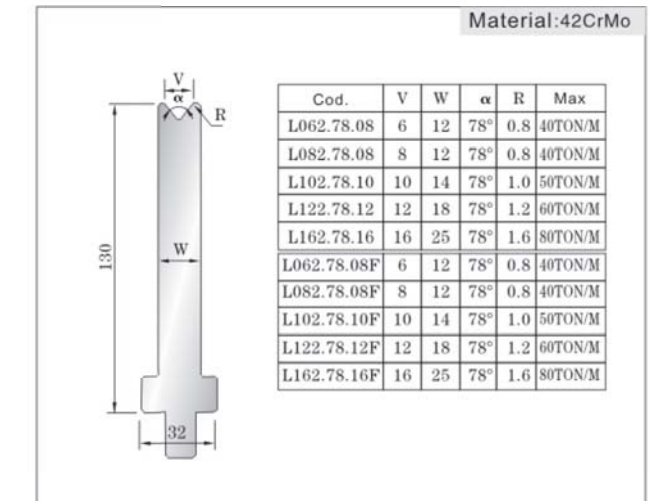
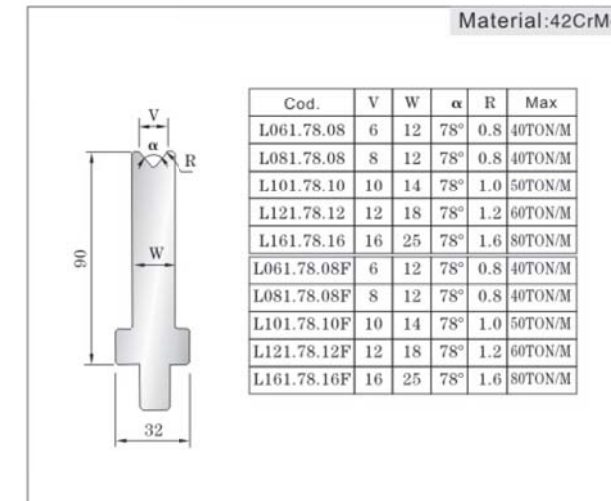
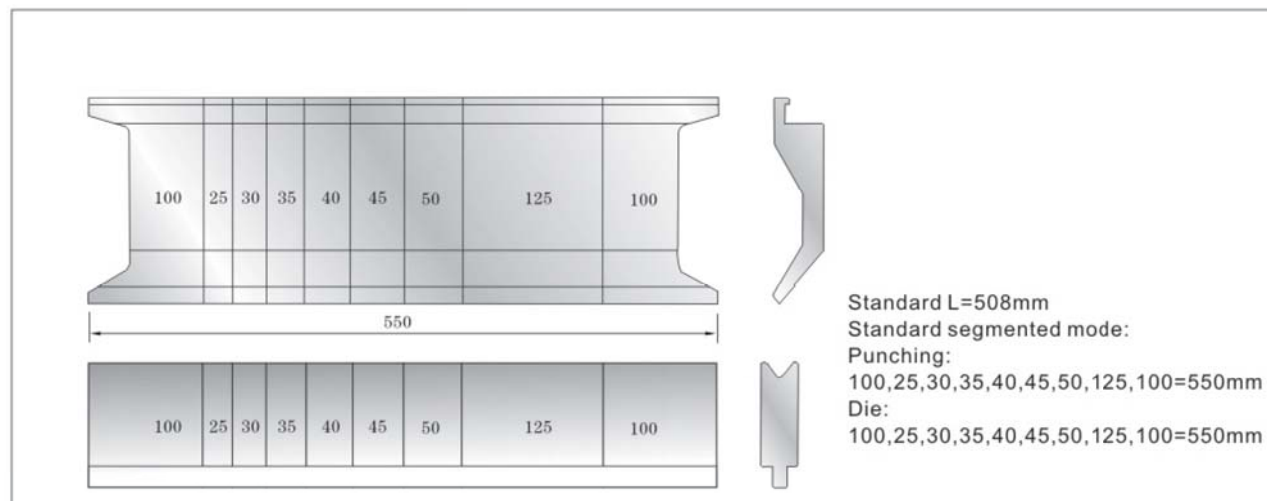
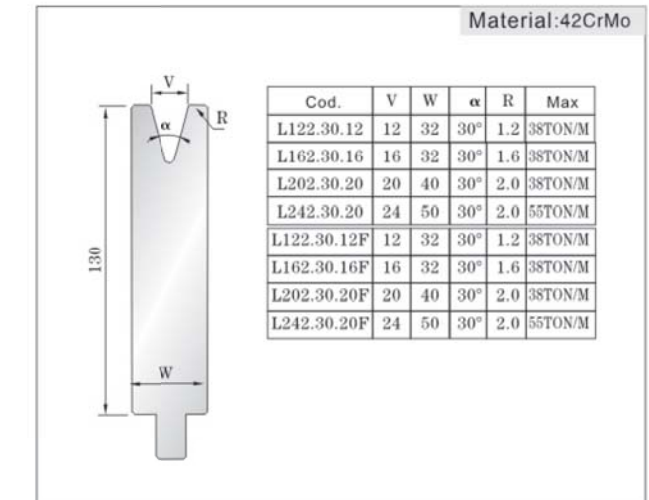
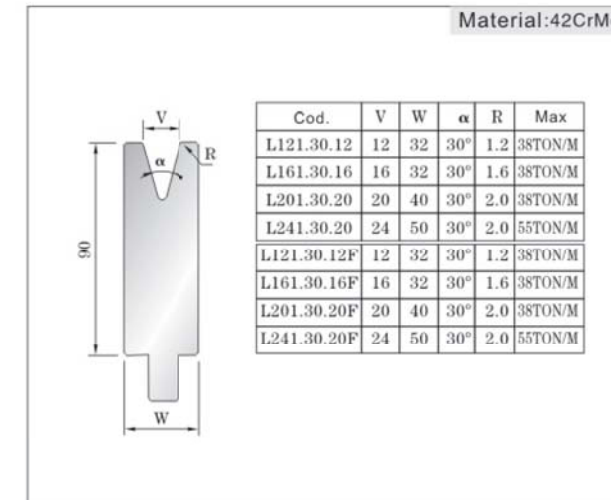
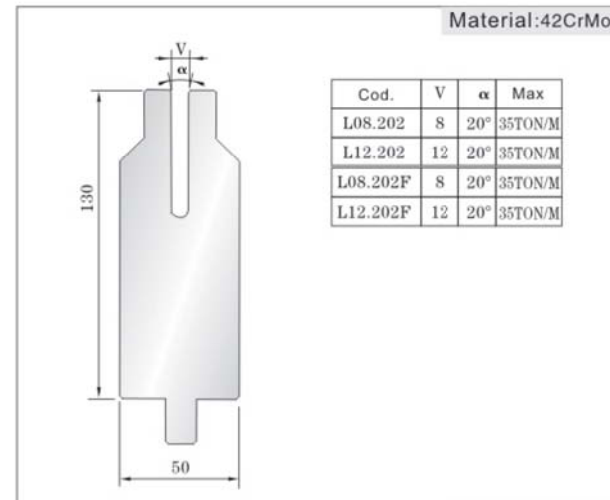
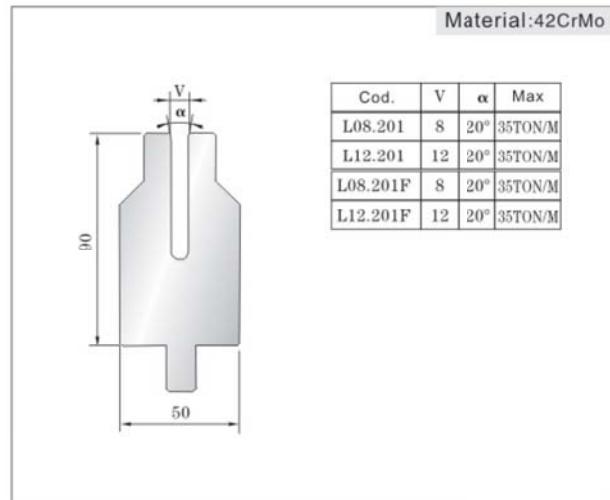
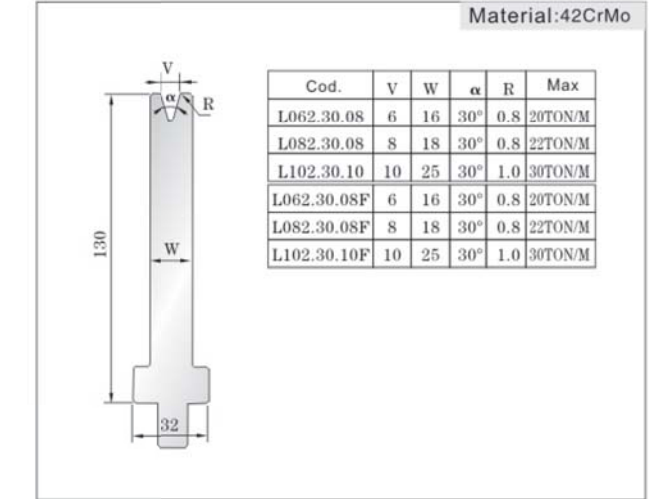
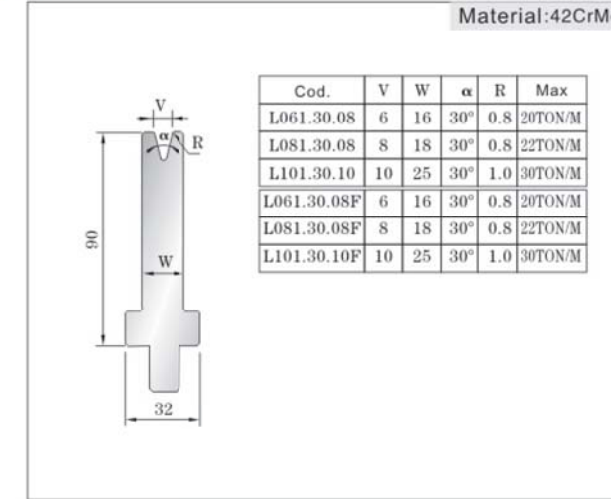
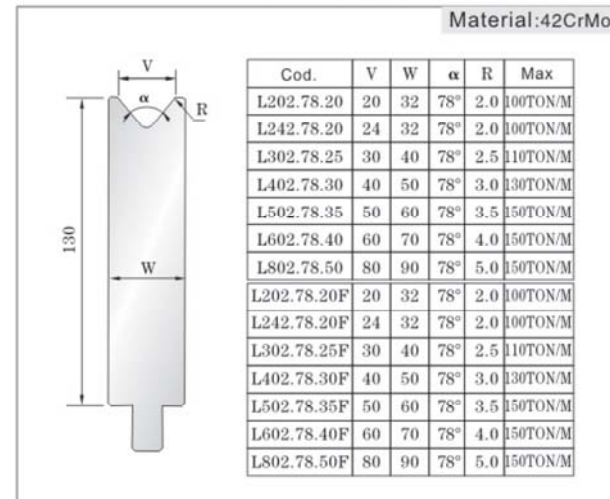
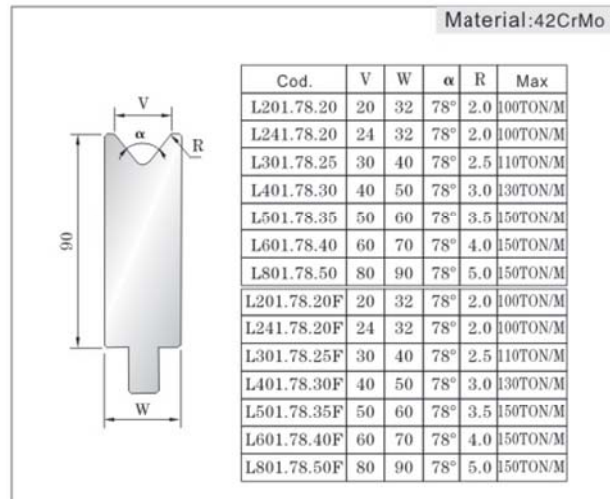
Standard L=835mm s=415mm
 Standard segmented mode:
 Segmentation A punching: 100,10,15,20,40,50,200,300,100=835mm
 die: 10,15,20,40,50,100,200,400=835mm
 Segmentation B punching: 100,10,15,20,40,50,170,300,100=805mm

30° 45° 60° 88° 90° T-MODE series

BENDER MOLD

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Standard Die



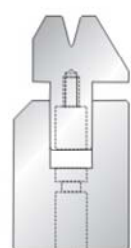
Standard Mold

BENDER MOLD

BENDER MOLD

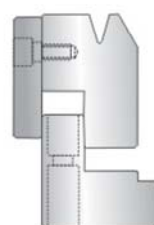
Standard Mold

Double edge bend A



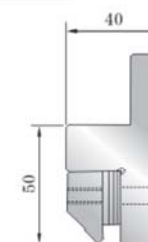
Cod.
LS60.A

Double edge bend B



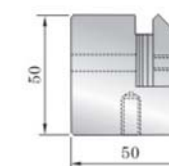
Material: 42CrMo
Cod.
LS60.B

Z punching 1



Cod.
BD80.40

Z die 1



Cod.
LD50.50

Lamp-post punching



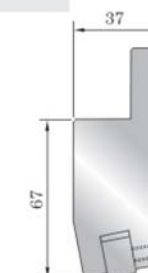
Cod.
BD20.60

Lamp-post die



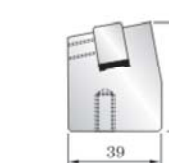
Cod.
LD15.110

Z punching 2



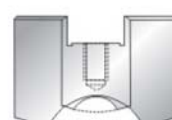
Cod.
BD97.37

Z die 2



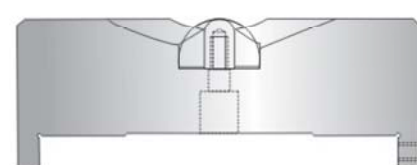
Cod.
LD39.46

Plum blossom lamp-post punching



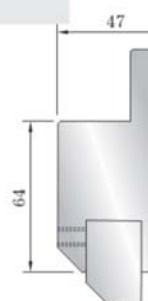
Cod.
BM68.48

Plum blossom lamp-post die



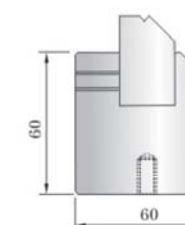
Cod.
LM188.70

Z punching 3



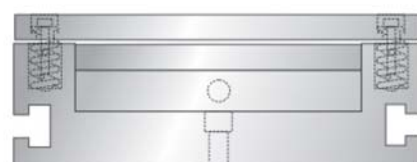
Cod.
BD94.47

Z die 3



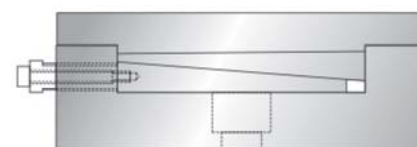
Cod.
LD60.60

Electrical-WE



Cod.
GL.4000

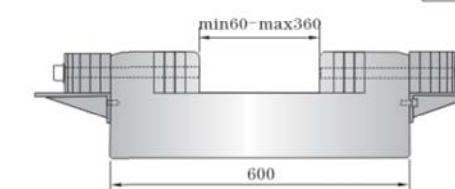
Manual-WE



Cod.
GS.4000



Cod.
LW90.32



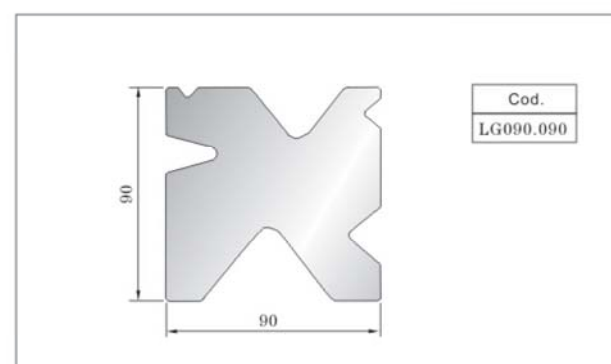
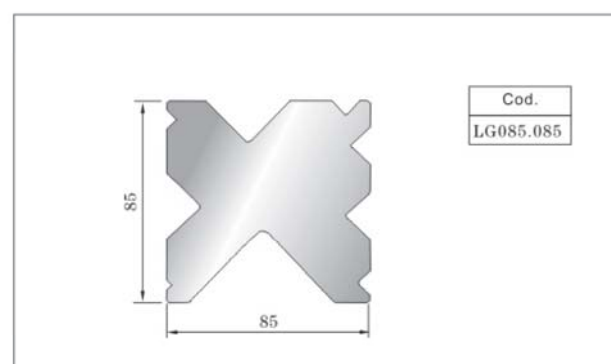
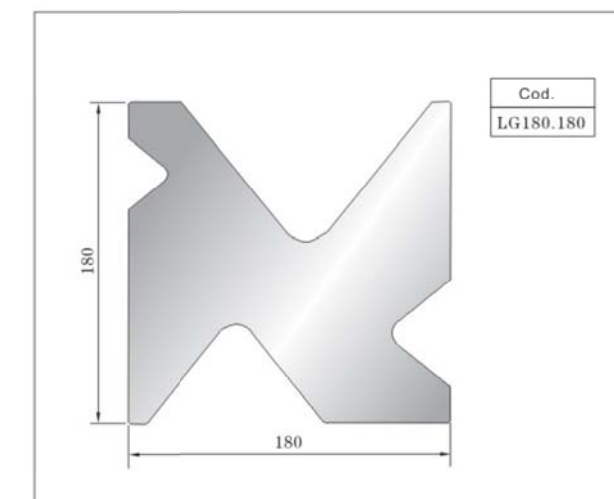
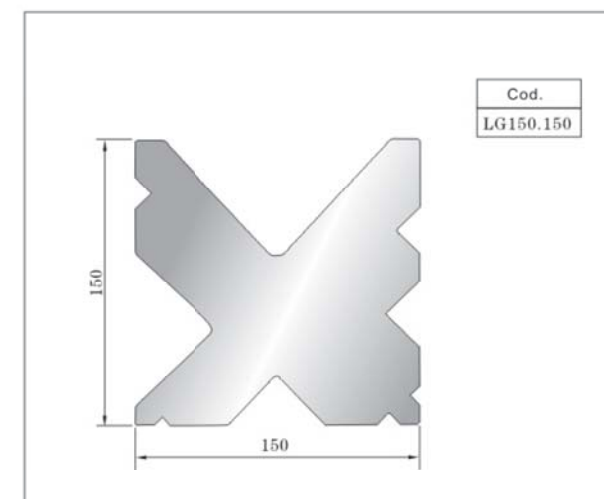
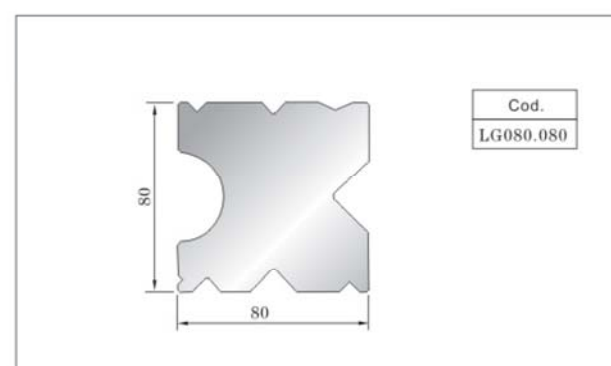
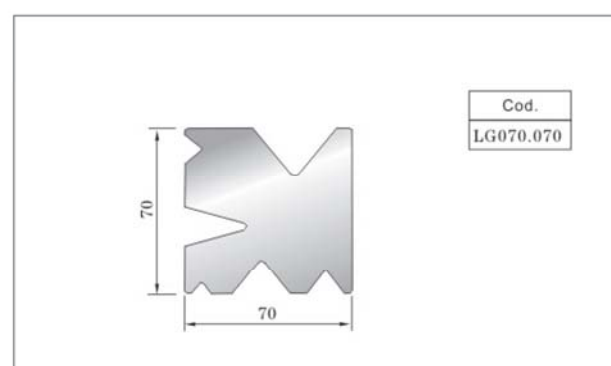
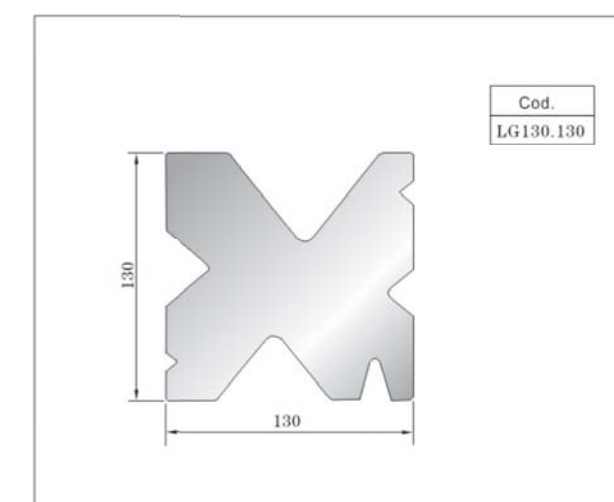
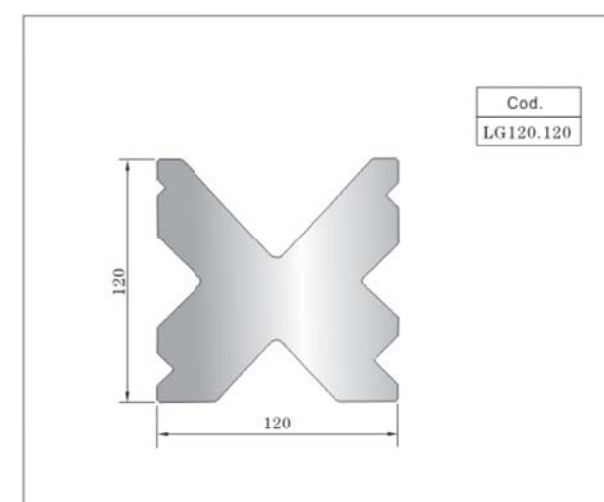
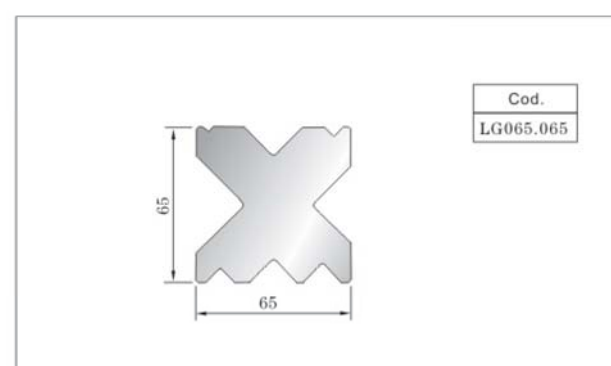
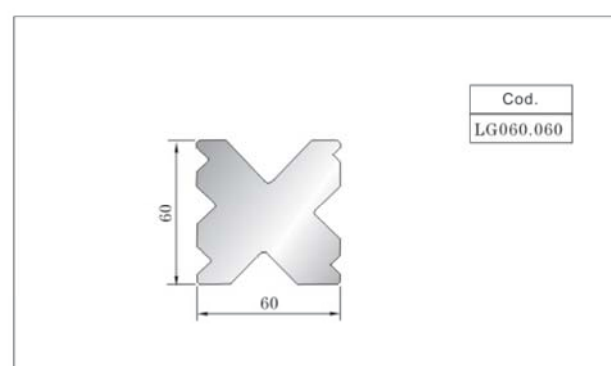
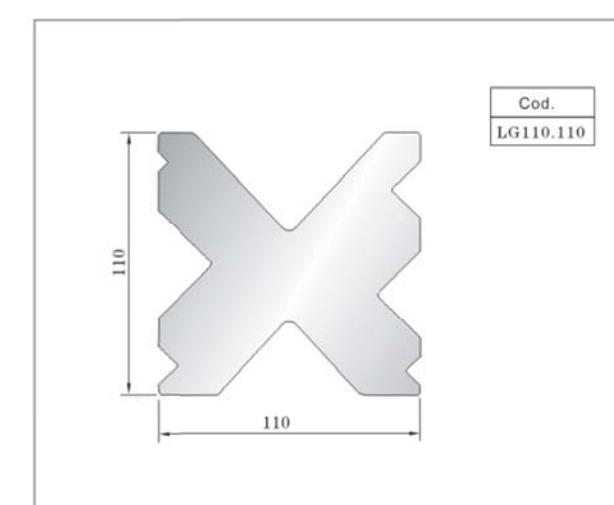
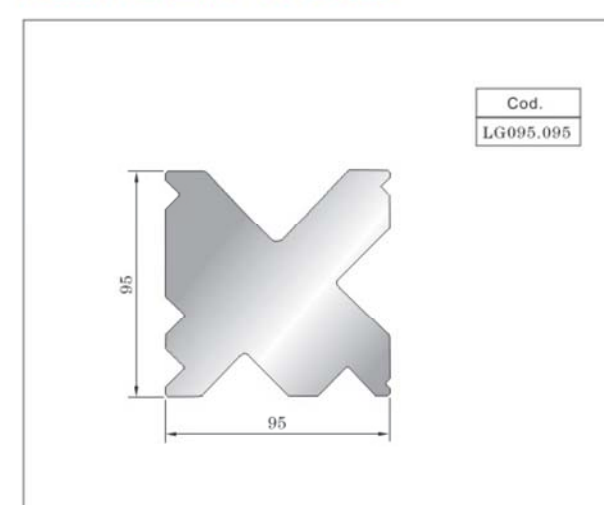
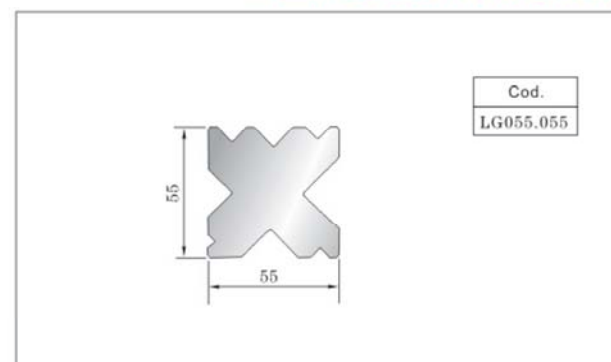
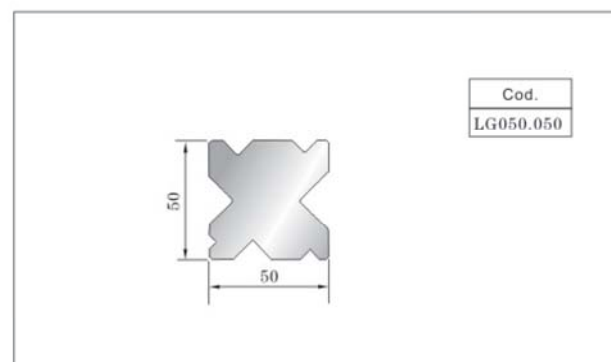
Cod.
LK600

Standard Mold

BENDER MOLD

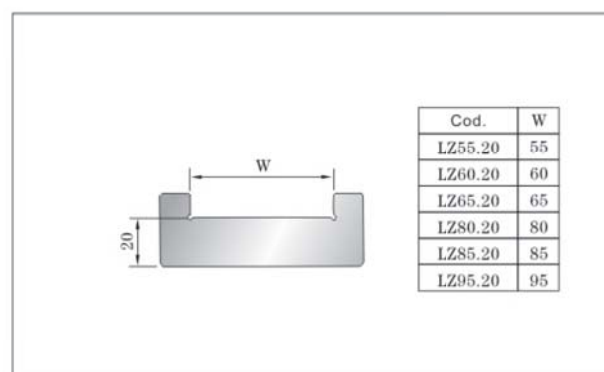
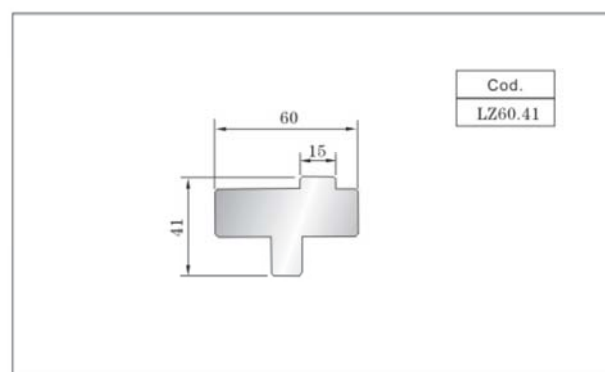
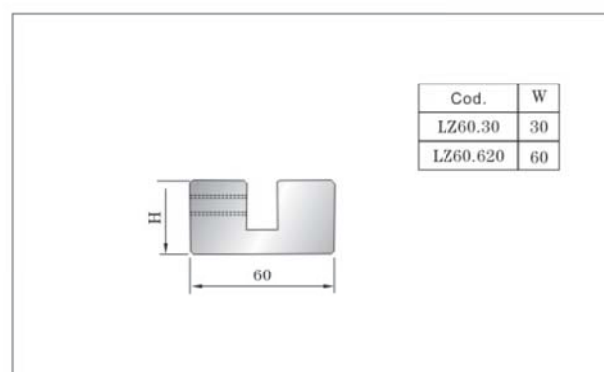
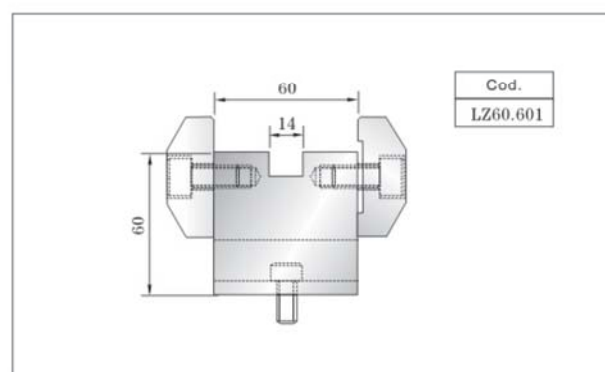
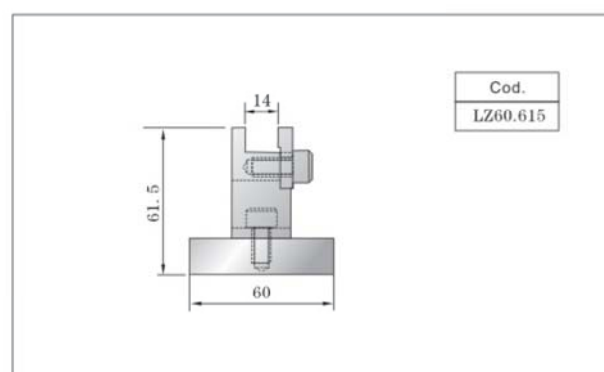
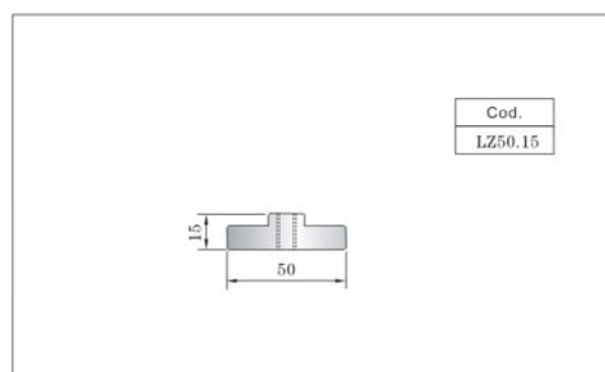
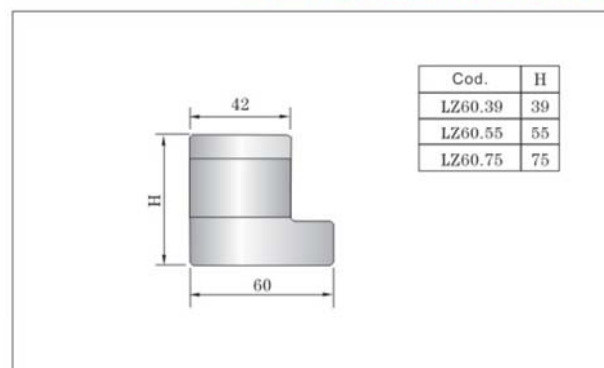
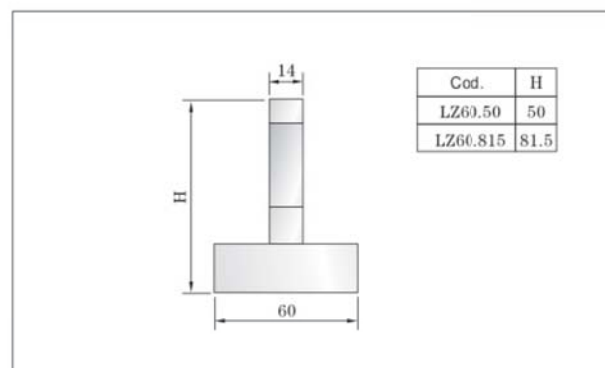
BENDER MOLD

Standard Mold



Standard Mold

BENDER MOLD



Company production equipment



Quality Products and Best Service